RAPORT STIINTIFIC

privind implementarea proiectului in perioada ianuarie - decembrie 2014

1. Emisie in laseri de tip ghid de unda realizati in medii Nd:YAG de tip policristalin (ceramice) prin tehnica scrierii cu pulsuri laser cu durata de ordinul femtosecundelor (fs)

Au fost realizate ghiduri de unda in medii laser Nd:YAG de tip ceramic si a fost obtinuta emisie laser la 1.06 μ m si 1.32 μ m folosind pompajul cu dioda laser la 807 nm. In Fig. 1.1 este prezentat montajul experimental utilizat pentru scrierea structurilor tip ghid de unda in mediile laser Nd:YAG de tip ceramic. Sistemul laser (Clark CPA-2101) livreaza pulsuri la lungimea de unda 775 nm cu durata de 200 fs. Rata de repetitie a pulsurilor este 2.0 kHz si valoarea maxima a energiei pe puls ajunge pana la 0.6 mJ. Energia pulsurilor a fost controlata utilizand o lama jumatate de unda (λ /2), un polarizor (P) si filtre neutre calibrate (F). Pentru focalizarea fasciculului laser a fost utilizata o lentila acromata (L) cu distanta focala de 7.5 mm si apertura numerica NA= 0.3. Diametrul fasciculului, in aer, a fost masurat ca fiind ~5.0 μ m. Fiecare mediu Nd:YAG a fost pozitionat pe un sistem de translatie Oxyz motorizat care a permis miscarea controlabila pe toate cele trei directii. Ghidurile au fost scrise pe directia Ox, iar viteza de deplasare a sistemului de translatie a fost 50 μ m/s. Procesul a fost monitorizat folosind o camera video. Au fost folosite doua medii active de Nd:YAG (Baikoswski Co. Ltd., Japonia) cu nivel de dopaj de 0.7-at.% si 1.1-at.% Nd. Suprafetele laterale ale fiecarui mediu Nd:YAG au fost slefuite dupa procesul de inscriptionare lungimea fianala a mediilor find ℓ ~7.8 mm.



Fig. 1.1 Montajul experimental folosit pentru scrierea ghidurilor de unda in mediile laser Nd:YAG de tip ceramic. P: polarizor; $\lambda/2$ = lama 'jumatate de unda'; F: filtru neutru.

In Fig. 1.2 prezentam imagini ale ghidurilor scrise in cele doua medii de Nd:YAG ceramic. Pentru inceput a fost inscriptionat un ghid (Fig. 1.2(a)) format din doua linii (cu distanta dintre linii de w= 50 µm). Apoi, pentru a creste dimensiunea ghidului pe directia Oz, a fost realizata o structura formata din sase linii, ca in Fig. 1.2(b). Astfel, au fost scrise doua ghiduri, fiecare avand sase linii, primul cu distanta w= 50 µm (Fig. 1.2(b)) si al doilea cu distanta 2w= 50 µm (Fig. 1.2(c)); acestea au fost indicate prin WG-1 si WG-2, respectiv. Energia pulsurilor fs-laser a fost de 2.0 µJ. Apoi, au fost realizate doua ghiduri cilindrice, primul cu diametrul ϕ = 50 µm (Fig. 1.2(d), DWG-1) si al doilea cu ϕ = 100 µm (Fig. 1.2(d), DWG-2). Aceste ghiduri au fost realizate dupa urmatorul algoritm: Au fost inscriptionate mai multe linii cu distanta dintre ele de 5 sau 6 µm la diferite adancimi astfel incat acestea sa incadreze o regiune circulara cu indicele de refractie nemodificat. Pentru aceste structuri, energia pulsurilor laser a fost de 1.0 µJ. Toate ghidurile au fost centrate la adancimea h= 500 µm sub suprafata mediilor Nd:YAG.



Fig. 1.2 Fotografii ale diferitelor ghiduri de unda realizate in Nd:YAG ceramic. **a)** Ghid de tip 'doua linii' cu distanta $w = 50 \mu m$, sau cu dimensiune crescuta pe Oz prin trasarea a 6 (sase) linii plasate la distanta **b**) $w = 50 \mu m$ (WG-1) si **c**) $2w = 100 \mu m$ (WG-2). Ghiduri circulare cu diametrul **d**) $\phi = 50 \mu m$ (DWG-1) and **e**) $2\phi = 100 \mu m$ (DWG-2).

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Fenomenul de ghidare are loc intre liniile paralele ale structurilor WG-1 si WG-2 sau in interiorul structurilor cilindrice DWG-1 si DWG-2. Pierderile de propagareau fost determinate folosind radiatia polarizata a unui laser He-Ne; fasciculul laser a fost focalizat in fiecare ghid, iar puterea fasciculului a fost masurata inainte si dupa fiecare ghid. Indiferent de mediul Nd:YAG ceramic, pierderile la lungimea de unda 632.8 nm au fost ~0.5 dB/cm pentru WG-1 si de la 0.6 pana la 0.7 dB/cm pentru WG-2. In cazul ghidurilor cilindrice pierderile au avut valori mai ridicate, de la 1.0 la 1.2 dB/cm pentru DWG-1 si de la 1.5 pana la 1.8 dB/cm pentru DWG-2.

In cadrul experimentelor laser, fiecare mediu de Nd:YAG ceramic a fost amplasat intr-un rezonator plan-plan. Oglinda de pompaj a fost depusa cu reflectivitate ridicata (R>0.998) la lungimea de unda a emisiei laser (λ_{em}), adica 1.06 µm sau 1.32 µm si cu transmisie ridicata (T>0.98) la lungimea de unda de pompaj (λ_p =807 nm). Au fost utilizate oglinzi de extractie cu transmisii diferite la λ_{em} , acestea fiind pozitionate cat mai aproape de mediul laser; in plus, fiecare mediu a fost amplasat pe un suport din aluminiu, insa fara racire aditionala.



Fig. 1.3 a) Energia pulsurilor laser emise la 1.06 μm, obtinute in diferite ghiduri inscriptionate in mediul 0.7-at.%
 Nd:YAG ceramic, rezonator cu oglinda OCM avand transmisia T = 0.05. Sunt prezentate distributiile in camp apropiat al fasciculului laser obtinut de la b) mediul Nd:YAG, emisie in bulk si in ghidurile c) DWG-2 and d) WG-2.

Pompajul a fost facut la λ_p = 807 nm cu dioda laser (Limo Co., Germania). Radiatia emisa de dioda laser a fost cuplata intr-o fibra cu diametrul ϕ =100 µm si NA= 0.22. Dioda a functionat atat in regim quasi-continuu (durata pulsului de pompaj de 1 ms si rata de repetitie 10 Hz) cat si in regim de unda continua. Fasciculul de pompaj a fost focalizat in mediul laser folosind o lentila de colimare cu distanta focala de 50 mm si o lentila de focalizare cu distanta focala 30 mm. Pentru ghidurile WG-1 si WG-2 a fost introdus un polarizor intre lentile.

In Fig. 1.3 sunt prezentate caracteristicile emisiei laser la lungimea de unda 1.06 µm ale ghidurilor realizate in mediul 0.7-at.% Nd:YAG ceramic, pentru pompaj in regim quasi-cw. Transmisia oglinzii de iesire la λ_{em} a fost T=0.05. Pentru ghidul DWG-2 a fost masurata o valoare maxima a energiei E_p = 2.8 mJ, corespunzatoare unei energii de pompaj E_{pump} = 13.1 mJ. Eficienta optica (η_o) a fost determinata ca fiind 0.21. Panta eficientei (masurata in functie de energia de pompaj) a fost η_s = 0.23. Trebuie mentionat ca mediul de Nd:YAG ceramic nemodificat a generat pulsuri cu energia E_{o} = 5.95 mJ (η_{0} ~0.45) si panta eficientei η_{s} = 0.46. Eficienta de absorbtie a pompajului (η_a) in mediul laser cu indicele de refractie nemodificat a fost masurata ca fiind 0.71, iar eficienta cu care a fost focalizat fasciculul de pompaj in structura DWG-2 a fost evaluata ca fiind aproximativ unitara. In acest fel, performantele mai scazute ale ghidului DWG-2 se datoreaza pierderilor de propagare mai ridicate fata de cele ale mediului Nd:YAG nemodificat (aceastea au fost determinate ca fiind 0.2 dB/cm la 632.8 nm). Pentru ghidul liniar WG-2 a fost masurata energia $E_p = 0.8$ mJ pentru un pompaj $E_{pump} = 4.8$ mJ ($\eta_0 \sim 0.17$) si panta eficientei $\eta_s = 0.22$. In Fig. 1.3 se poate observa de asemenea distributia fasciculului laser. Aceasta a inregistrata cu o camera CCD Spiricon (model SP620U, zona spectrala 190-1100 nm). Factorul de calitate M² al fasciculului laser (determinat prin metoda 10%-90% knife edge) a fost masurat ca fiind 1.65 pentru emisia la 1.06 µm in mediul Nd:YAG nemodificat (Fig. 1.3(b)); pentru ghidurile de unda calitatea fasciculului a scazut, fiind M²~10.1 in cazul ghidului cilindric DWG-2 (Fig. 1.3(c)) si M²~3.9 pentru ghidul liniar WG-2 (Fig. 1.3(d)).

De asemenea a fost generata emisie laser in regim de unda continua. In Fig. 1.4 este aratata puterea de iesire la 1.06 μ m, masurata pentru ghidul cilindric DWG-2 (2 ϕ = 100 μ m) realizat in ambele medii de Nd:YAG ceramic. In cazul mediului de 0.7-at.% Nd:YAG a fost masurata o valoare maxima de 0.49 W pentru 3.7 W putere de pompaj la lungimea de unda 807 nm (η_0 ~0.13) si panta eficientei η_s ~0.25. Distributia fasciculului laser este simetrica (dupa cum se poate vedea in Fig. 1.4) iar factorul de calitate a fost determinat ca fiind M²~3.2.

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Fig. 1.4 Puterea fasciculului laser la 1.06 µm in regim de emisie cw, oglinda OCM cu T= 0.05. Este aratata distributia fasciculului laser (in camp apropiat).

Tabelul 1.1 Principalele caracteristici ale emisiei laser la 1.06 μm (in regim de operare quasi-cw si cw) obtinute de la ghidurile incriptionate in mediile Nd:YAG ceramice; oglinda OCM cu transmisia T= 0.05.

Madiul	Ghidul de unda		Operare quasi-cw	1	Regim de operare cw			
Nd:YAG ceramic		Energia pulsului laser, E _p (mJ)	Eficienta optica, η₀	Panta eficientei, η _s	Puterea laser, P _{out} (W)	Eficienta optica, η₀	Panta eficientei, η _s	
	WG-1	0.55	0.11	0.16	0.17	0.08	0.17	
	WG-2	0.80	0.16	0.22	0.30	0.13	0.21	
0.7-at.% Nd	DWG-1	2.60	0.20	0.24	0.30	0.08	0.21	
	DWG-2	2.80	0.21	0.25	0.49	0.13	0.25	
	bulk	5.90	0.45	0.46	1.40	0.38	0.44	
	WG-1	0.50	0.10	0.18	0.16	0.07	0.18	
1.1-at.% Nd	WG-2	0.75	0.15	0.27	0.3	0.13	0.26	
	DWG-2	2.50	0.19	0.23	0.40	0.11	0.22	
	bulk	5.50	0.42	0.43	1.30	0.35	0.38	

In Tabelul 1.1 sunt prezentate performantele laser la 1.06 μ m. Rezultatele obtinute pentru ambele medii Nd:YAG ceramice sunt asemanatoare chiar daca absorbtia in mediul 1.1-at.% Nd:YAG a fost de η_a ~0.84 (η_a ~0.71 pentru mediul de 0.7-at.% Nd:YAG). Pierderile reziduale din rezonator au fost determinate folosind metoda Findlay-Clay (s-au utilizat oglinzi de iesire cu valori ale transmisiei de la 0.01 pana la 0.10). Astfel, pierderile reziduale L_i sunt mai mari in cazul mediului de Nd:YAG cu nivel de dopaj mai ridicat, anume L_i ~0.02-0.03 fata de L_i~0.01 pentru mediul de 0.7-at.% Nd:YAG ceramic. In cazul mediului de Nd:YAG cu nivel de dopaj mai mare absorbtia creste dar pierderile L_i cresc si ele, ceea ce explica faptul ca performantele laser sunt similare pentru cele doua medii pentru emisia la 1.06 μ m.

Pentru emisia laser la 1.3 µm rezonatorul laser a fost alcatuit dintr-o oglinda de pompaj depusa cu reflectivitate ridicata la λ_{em} ; oglinda de extractie a fost depusa cu transmisie T la 1.3 µm dar si cu transmisie ridicata (HT~0.995) la 1.06 µm pentru a nu genera emisie laser la aceasta lungime de unda. In Fig. 1.5 sunt prezentate caracteristicile laser obtinute pentru pompaj in regim de pompaj quasi-cw folosind o oglinda de extractie cu T= 0.03. In cazul ghidului cilindric DWG-1 realizat in mediul de 0.7-at.% Nd:YAG a fost masurata o valoare a energiei E_p = 1.2 mJ (E_{pump} = 13.0 mJ, η_o = 0.09). Pentru ghidul DWG-2 (mediul 1.1-at.% Nd:YAG) pragul emisiei laser este mult mai ridicat, masurandu-se o energie E_p = 0.75 mJ si panta eficientei η_s = 0.11.

A fost generata, de asemenea, emisie laser in regim de unda continua (zeci de mW), emisie ce a fost instabila si s-a stins in timp. Acest comportament se datoreaza efectelor termice in mediile de Nd:YAG cu nivelul de dopaj sub 1.14-at.%, efecte care cresc in timpul emisiei la 1.3 μ m comparativ cu situatia in care nu exista emisie laser (regim non-lasing). Pentru a verifica experimental aceasta ipoteza a fost masurata temperatura suprafetei de iesire a mediilor de Nd:YAG folosind o camera termica FLIR T620 (domeniu de masura de la -40°C pana la +150°C, cu acuratete de ±2°C). Pentru o putere de pompaj de 3.7 W in unda continua la 807 nm, temperatura maxima

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 (T_{max}) a fost 78°C pentru mediul de 0.7-at.% Nd:YAG in regim non-lasing. Temperatura a scazut pana la 64°C in timpul emisiei la 1.06 µm (putere de iesire P_{out} = 1.30 W) si a crescut pana la 85°C in timpul emisiei la 1.3 µm (P_{out} =0.3 W). Pentru mediul de 1.1-at.% Nd:YAG, temperatura maxima ajuns pana la valoarea de 104°C in regim non-lasing, a scazut la 86°C in timpul emisiei la 1.06 µm (putere P_{out} =1.30 W) si a crescut putin, T_{max} = 10 5°C in timpul emisiei la 1.3 µm (P_{out} = 0.7 W). Dupa cum se poate observa, alegerea unui mediu de Nd:YAG cu nivel de dopaj mai ridicat este o solutie pentru optimizarea performantelor laser in structurile tip ghid de unda.



Fig. 1.5 Energia pulsurilor laser la 1.32 μm emise de catre ghidurile circulare DWG-1 (φ= 50 μm, 0.7-at.% Nd:YAG) si DWG-2 (2φ= 100 μm, 1.1-at.% Nd:YAG); oglinda OCM cu transmisia T= 0.03.

2. Dezvoltarea unei noi tehnice de scriere a ghidurilor de unda, prin miscarea mediului laser pe o traiectorie de tip helicoidal

Tehnica de scriere a structurilor tip ghid de unda prin miscarea mediului laser pe o traiectorie de tip helicoidal este aratata in Fig. 2.1. In cazul metodei clasice, scrierea ghidurilor se face pe directia perpendiculara cu cea in care se va obtine emisie laser. Ghidurile sunt realizate scriind linii consecutive la diferite adancimi astfel incat acestea sa incadreze o regiune cu indice de refractie nemodificat, emisia fiind obtinuta in aceasta regiune (Fig. 2.1(a)). Ghidurile realizate prin aceasta metoda pot prezenta pierderi mari; din acest motiv am introdus o noua tehnica de scriere, folosind miscarea mediului laser pe o traiectorie de tip helicoidal. Astfel, mediul laser este rotit cu 90°C pe sistemul de translatie Oxyz iar scrierea ghidurilor este realizata pe directia paralela cu cea in care se va obtine emisie laser, dupa cum se vedea in Fig. 2.1(b). Pozitia mediului laser este variata in planul Oxy printr-o miscare de rotatie; in acelasi timp se efectueaza si o miscare de translatie in planul Oz. In cazul acestei tehnici pierderile in structuri sunt micsorate.



Fig. 2.1 a) Tehnica de scriere a ghidurilor de unda prin translatia fasciculului laser, paralel cu directia pe care va fi obtinuta emisia laser. b) Tehnica de deplasare a mediului laser pe o traiectorie helicoidala, metoda dezvoltata in grupul nostru.

Montajul utilizat pentru realizarea de structuri tip ghid de unda este asemanator cu cel folosit in experimentele anterioare. Am folosit un mediu 1.1-at.% Nd:YAG ceramic cu lungimea de 5 mm (Baikowski Co., Ltd, Japonia), in care au fost scrise trei ghiduri circulare cu diferite diametre (50, 80 si 100 μm). Pentru realizarea acestor ghiduri am utilizat un obiectiv 10x si NA= 0.30, diametrul fasciculului laser focalizat fiind ~12 μm (in aer). Energia pulsurilor fs laser a fost de 15 μJ. Durata de scriere a structurilor a scazut dramatic cu aceasta tehnica. De

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exemplu, pentru scrierea structurii cu diametrul de 100 µm a fost nevoie de ~105 sec. In urma slefuirii suprafetelor S1 si S2 lungimea cristalului a scazut pana la ~4.7 mm.

In Fig. 2.2 sunt prezentate imagini ale ghidurilor circulare; notam aceste ghiduri cu DWG-1 (ghidul cu diametru ϕ =100 µm, Fig. 2.2(a)), DWG-2 (ϕ = 80 µm) si DWG-3 (ϕ =50 µm, Fig. 2.2(b)). Pentru comparatie, este aratat un ghid cu ϕ = 100 µm (DWG-4 in Fig. 2.2(c)) care a fost realizat prin metoda clasica. Pentru scrierea acestui ghid energia pulsurilor laser a fost de ~1.5 µJ, iar pentru focalizare a fost nevoie de o lentila cu distanta focala 7.5 mm. Ghidul a fost centrat la 500 µm sub suprafata mediului Nd:YAG si a fost realizat scriind 38 de linii paralele pe directia O_x cu viteza de 50 µm/s. Timpul de scriere a fost de 1 ora. In plus, poze ale liniilor luate pe directia de scriere se pot vedea in Fig. 2.2(d) si pentru ghidul DWG-4 in Fig. 2.2(e). In cazul ghidurilor scrise folosind miscarea helicoidala peretii acestora sunt neintrerupti, nu cum sunt cei ale structurilor realizate prin metoda clasica de translatie.



Fig. 2.2 Imagini ale ghidurilor de unda circulare realizate in mediul 1.1-at.% Nd:YAG ceramic prin miscarea helicoidala: **a**) DWG-1, diametrul ϕ = 100 µm; **b**) DWG-3, ϕ = 50 µm. Ghidul **c**) DWG-4, ϕ = 100 µm a fost obtinut prin tehnica clasica, de translatie. Sunt prezentate imagini ale peretilor ghidurilor de unda **d**) DWG-1 si **e**) DWG-4.

Pierderile de propagare au fost determinate cu un fascicul polarizat provenit de la un laser cu He-Ne (lungimea de unda 632.8 nm). Valorile acestor pierderi au variat de la 1.1 pana la 1.2 dB/cm pentru cele trei ghiduri, DWG-1, DWG-2 si DWG-3. In concluzie, folosind miscarea de tip helicoidala a mediului laser pot fi realizate ghiduri ce prezinta pierderi mai mici decat cele scrise folosind tehnica de translatie.



Fig. 2.3 Cele mai bune rezultate obtinute in regim de pompaj quasi-cw de la ghidurile realizate in 1.1-at.% Nd:YAG ceramic prin deplasare helicoidala (DWG-1, 2, 3) si ghidul DWG-4 obtinut la scrierea prin translatie, emisie la **a**) 1.06 μm, OCM cu T= 0.05 si **b**) 1.32 μm, OCM cu T= 0.03.

Montajul experimental utilizat pentru a genera emisie laser este similar cu cel folosit in experimentele anterioare. Rezonatorul laser este de tip plan-plan. Oglinda de pompaj si cea de extractie au fost amplasate aproape de suprafele mediului Nd:YAG. Prima oglinda a fost depusa cu reflectivitate ridicata (R> 0.998) la lungimea de unda a emisiei laser (λ_{em} = 1.06 sau 1.3 µm) si cu transmisie ridicata (HT>0.98) la λ_p = 807 nm. In cadrul experimentelor au fost folosite oglinzi cu diferite valori a transmisie T (pentru λ_{em}). Pentru emisia la 1.3 µm oglinda de extractie a fost depusa pentru a transmite λ_{em} =1.3 µm dar, in acelasi timp, a fost depusa cu transmisie ridicata (T>0.995) la 1.06 µm pentru a nu exista emisie laser la aceasta lungime de unda. Pompajul a fost realizat folosind o dioda laser (Limo Co., Germania) ce a functionat atat in regim quasi-cw (durata pulsului de pompaj este -5/10-

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1 ms si rata de repetitie 10 Hz) cat si in regim de unda continua. Fasciculul de pompaj a fost focalizat in mediul laser folosind o lentila de colimare cu distanta focala 50 mm si o lentila de focalizare cu distanta focala 30 mm. Din nou, mediul de Nd:YAG a fost amplasat pe un suport din aluminiu fara racire aditionala.

In Fig. 2.3 sunt prezentate caracteristicile emisiei laser pentru ghidurile inscriptionate in mediul 1.1-at.% Nd:YAG ceramic, la cele doua lungimi de unda (λ_{em} = 1.06 µm si 1.3 µm) pentru pompaj in regim quasi-cw. In cazul emisiei la 1.06 µm (Fig. 2.3 (a)) a fost masurata o energie E_p maxima de 3.5 mJ (η_0 ~0.27) cu panta eficientei η_s =0.31 pentru ghidul DWG-2 iar pentru ghidul DWG-3 energia maxima a fost E_p= 4.1 mJ (η_0 ~0.31) si panta eficientei η_s = 0.36 (oglinda OCM cu T= 0.05). Chiar daca eficienta de cuplare a fasciculului de pompaj este mai scazuta (η_c ~0.70) in cazul ghidului DWG-3, suprapunerea modului de pompaj cu modul laser compenseaza aceasta scadere. Pentru ghidul DWG-4 energia maxima la 1.06 µm a fost masurata ca fiind E_p= 2.2 mJ (η_0 ~0.17) cu panta eficientei η_s = 0.20 si factorul de calitate M²~20.1. In Fig. 2.3 (b) sunt prezentate performantele emisiei laser la 1.3 µm pentru oglinda de extractie cu T= 0.03. Pentru ghidul DWG-1 a fost masurata o valoare maxima E_p= 1.2 mJ (η_0 ~0.09) cu panta η_s = 0.12. Din nou, pentru ghidul DWG-4 a fost obtinuta o valoare mai mica a energiei E_p= 0.82 mJ (η_0 ~0.06) iar panta eficientei a scazut pana la η_s = 0.10.



Fig. 2.4 Puterea fasciculului laser la 1.06 μm in regim de emisie cw, oglinda OCM cu T= 0.05. Sunt aratate distributiile fasciculului laser (in camp apropiat).

Ghidurile au fost pompate si in regim de unda continua. In Fig. 2.4 sunt reprezentate performantele emisiei laser la 1.06 μ m folosind o oglinda de extractie cu transmisie T= 0.05. Pentru ghidul DWG-1 a fost masurata o putere de iesire P_{out}= 0.48 W folosind 3.7 W putere de pompaj la 807 nm; panta eficientei a fost η_s = 0.24. In cazul ghidului DWG-2 puterea de iesire a crescut putin pana la 0.51 W. Pentru ghidul DWG-4 puterea maxima masurata a fost 0.37 W (η_o ~0.10) si panta eficientei de 0.19. In plus, a fost obtinuta emisie la 1.3 μ m pentru toate cele trei ghiduri, dar cu performante foarte scazute. Acest comportament se datoreaza efectelor termice si poate fi imbunatatit daca mediile laser vor fi racite.

Emisie laser in ghiduri de unda realizate in Nd:YVO₄ folosind pompajul cu diode laser, direct in nivelul emitator ⁴F_{3/2}

Au fost realizate ghiduri de unda in mediul uniaxial Nd:YVO₄ folosind pulsuri laser cu durata de ordinul fs. Pentru aceste inscriptionari a fost utilizat montajul experimental ce permitea scrierea ghidurilor prin miscarea de translatie a mediului laser, adica montajul din Fig. 1.1. Pentru experimente au fost folosite trei cristale de Nd:YVO₄ cu concentratii de 0.5, 0.7 si 1.0-at.% Nd. Au fost scrise mai multe ghiduri cilindrice cu diametrul de 100 µm (Fig. 3.1(a)), precum si un ghid patrat (Fig. 3.1(b)) cu latura de ~80 µm in cristalul de 0.5-at.% Nd:YVO₄. Ghidurile au fost centrate la 500 µm sub suprafata fiecarui cristal de Nd:YVO₄. Dupa mai multe teste, energia de scriere a fost aleasa ca fiind 0.3 µJ. Dupa procesul de scriere, suprafetele laterale au fost slefuite, astfel incat lungimea finala a cristalelor a fost 7.2, 4.8 si respectiv 3.6 mm. Se va face referire la ghiduri folosind simbolurile CWG-1 (pentru mediul 0.5-at.% Nd:YVO₄), CWG-2 (0.7-at.% Nd:YVO₄), CWG-3 (1.0-at.% Nd:YVO₄) si SWG (0.7-at.% Nd:YVO₄) pentru ghidul patrat. Pierderile la propagarea unui fascicul laser (HeNe cu lungimea de unda 632.8 nm) au fost evaluate ca fiind 2.4 dB/cm pentru CWG-1 si de la 1.5 pana la 1.7 dB/cm pentru CWG-2 si CWG-3; pentru ghidul patrat SWG pierderile au fost putin mai mari, de 3.4 dB/cm.

Proiect: Laseri de Tip Ghid de Unda obtinuti prin Tehnica Scrierii Directe cu Pulsuri Laser cu durata de ordinul Femtosecondelor (PN-II-ID-PCE-2011-3-0363); IDEI 36/06.10.2011



Fig. 3.1 Ghiduri de unda inscriptionate in mediul 0.5-at.% Nd:YVO₄: a) CWG-1, circular cu diametrul φ= 100 μm si
b) SWG, patrat (80 μm × 80 μm). Imagini ale emisiei spontane inregistrate de la ghidurile c) CWG-1, d) CWG-2, mediul 0.7-at.% Nd:YVO₄, e) CWG-3, mediul 1.0-at.% Nd:YVO₄ si f) SWG.

Pompajul a fost realizat cu o dioda laser (Limo Co., Germania) care a functionat atat in regim pulsat (cuasi-cw, durata pulsului de pompaj de 1 ms si rata de repetitie de 10 Hz) cat si in regim de unda continua. Fasciculul de pompaj a fost focalizat in mediul laser folosind o lentila de colimare cu distanta focala 50 mm si o lentila de focalizare cu distanta focala 30 mm. Fiecare mediu laser Nd:YVO₄ a fost amplasat pe un suport din aluminiu fara racire aditionala. Montajul experimental utilizat pentru a genera emisie laser este similar cu cel folosit in experimentele anterioare. Rezonatorul laser este de tip plan-plan. Oglinda de pompaj si cea de extractie au fost amplasate foarte aproape de suprafele mediului de Nd:YVO₄. Prima oglinda a fost depusa cu reflectivitate ridicata (R> 0.998) la lungimea de unda a emisiei laser (λ_{em} = 1.06 µm sau 1.34 µm) si cu transmisie ridicata (HT>0.98) la lungimile de unda de pompaj (λ_p = 808 si 880 nm). In cazul emisiei la 1.06 µm au fost folosite oglinzi cu T de la 0.01 pana la 0.10 iar in cazul emisiei laser la 1.34 µm, T cu valori de la 0.01 pana la 0.07. De asemenea, pentru emisia la 1.34 µm oglinzile au fost depuse cu transmisie T ridicata la 1.06 µm. In plus, pentru a verifica absenta emisie laser la aceasta lungime de unda a fost folosit un spectrometru. In Fig. 3.1 (c) poate fi observata o imagine a fluorescentei pentru ghidul CWG-1, in Fig. 3.1 (d) pentru CWG-2, in Fig. 3.1 (e) pentru ghidul CWG-3; ultima imagine corespunde ghidului patrat SWG.





In Fig. 3.2 sunt prezentate performantele laser la 1.06 µm ale ghidului CWG-2 folosindu-se pompaj in regim cuasi-cw. Eficienta de absorbtie a pompajului a fost determinata masurand energia incidenta pe si cea transmisa de fiecare ghid. Aceste masuratori au fost realizate in absenta emisiei laser, iar pentru a evita saturatia absorbtiei in fiecare mediu Nd:YVO₄ am introdus un filtru neutru intre cele doua lentile ce formeaza linia de focalizare. Pentru a putea compara performantele emisiei laser la acelasi nivel de absorbtie, energia maxima de pompaj a fost de 11.5 mJ (pentru λ_p = 808 nm) si 17.0 mJ (pentru λ_p = 880 nm). Pentru λ_p = 808 nm energia maxima masurata a fost E_p= 3.0 mJ folosind o oglinda de extractie cu T= 0.05. Eficienta optica si panta eficientei au fost determinate in functie de energia de pompaj absorbita in cristal (η_{oa} ~0.30 si η_{sa} ~0.32). In cazul pompajului la 880 nm, energia maxima a crescut pana la E_p= 3.8 mJ (η_{oa} ~0.36 si η_{sa} ~0.39).

Proiect: Laseri de Tip Ghid de Unda obtinuti prin Tehnica Scrierii Directe cu Pulsuri Laser cu durata de ordinul Femtosecondelor (PN-II-ID-PCE-2011-3-0363); IDEI 36/06.10.2011



Fig. 3.3 Energia pulsurilor laser la 1.34 µm obtinute de la ghidul de unda CWG-1 (ϕ = 100 µm, 0.5-at.% Nd:YVO₄) folosind pompajul la 808 nm si la 880 nm; oglinda OCM cu T= 0.03.

In Fig. 3.2 sunt aratate distributiile fasciculelor inregistrate pentru valoarea maxima a energiei laser E_p . Factorul de calitate a fost masurat cu metoda knife-edge 10%-90%; astfel, pentru λ_p = 808 nm a fost masurat un factor M²= 9.8 iar pentru λ_p = 880 nm a rezultat M²~15.0. Aceasta crestere se poate datora faptului ca pompajul a fost focalizat intr-o structura tip ghid de unda si nu intr-un mediu laser cu indicele de refractie nemodificat.

Performantele emisiei laser la 1.34 µm pentru ghidul CWG-1 (0.5-at.% Nd:YVO₄) sunt prezentate in Fig. 3.3. Pentru pompajul la 808 nm energia maxima a fost E_p = 1.5 mJ (η_{oa} ~0.14 si η_{sa} ~0.19), iar pentru pompajul la 880 nm energia a fost E_p = 1.8 mJ (η_{oa} ~0.18 si η_{sa} ~0.23).

Nd:YVO ₄	Ghidul de unda	λ_p (nm)	Puterea laser, P _{out} (W)	Eficienta optica, η_{oa}	Panta eficientei, η _{sa}
		808	1.25	0.23	0.25
0.5-at.% Nd,	CWG-1	880	1.44	0.28	0.31
7.2 mm	SMC	808	0.54	0.09	0.10
	2009	880	0.63	0.11	0.13
0.7-at.% Nd,		808	0.9	0.17	0.20
4.8 mm	CWG-2	880	1.5	0.27	0.28
1.0-at.% Nd,		808	1.13	0.27	0.30
3.6 mm	CVVG-2	880	1.21	0.30	0.38

Tabelul 3.1 Caracteristici ale emisiei laser la 1.06 μ m in regim de operare cw; oglinda OCM cu transmisia T= 0.05.

Toate rezultatelesunt prezentate in Tabelul 3.1. Se poate oberva ca modificarea lungimii de unda de pompaj de la 808 nm la 880 nm a dus la o crestere atat a energiei laser cat si a pantei eficientei (emisie la 1.06 μ m). Performantele ghidului patrat SWG sunt mai scazute, cel mai probabil datorita suprapunerii mai slabe dintre modul de pompaj si modul laser in ghidul de unda. De asemenea, se poate observa ca energia laser la lungimea de unda 1.34 μ m creste pentru pompajul la 880 nm fta de pompajul la 808 nm.

Este cunoscut ca pentru emisia laser la 1.06 μ m modificarea pompajului de la 808 nm la 880 nm duce la o crestere a valorii defectului cuantic ($\eta_{qd}=\lambda_p/\lambda_{em}$) cu 8.8% (de la 0.76 pentru $\lambda_p=$ 808 nm la 0.827 pentru $\lambda_p=$ 880 nm). In aceste conditii, caldura generata in cristal in timpul emisiei laser scade cu ~28%. Pentru a verifica aceasta afirmatie temperatura suprafetei cristalelor de Nd:YVO₄ a fost masurata in timpul emisiei laser pentru ambele lungimi de pompaj. Masuratorile au fost realizate cu ajutorul unei camere termice FLIR (model T620, zona de lucru de la -40°C pana la +150°C).

In Fig. 5 sunt prezentate temperaturile maxime masurate la suprafata superioara pentru ghidul CWG-2 (cristalul de 0.7-at.% Nd:YVO₄) in timpul emisie laser la 1.06 μm (regim 'lasing') cat si in lipsa acesteia (regim nonlasing) atunci cand pompajul a fost realizat cu ambele lungimi de unda, 808 si 880 nm. Astfel, in cazul pompajului la 808 nm temperatura maxima masurata a fost de ~128°C (in regim non-lasing) si a scazut pana la ~108°C pentru emisie laser (Fig. 3.4(a)). Pentru pompajul la 880 nm temperatura maxima a fost masurata ca fiind ~100°C (in regim non-lasing) si a scazut pana la ~108°C pentru emisie laser (Fig. 3.4(b)). In plus, se poate observa ca distributia temperaturilor in ghiduri este diferita pentru cele doua lungimi de pompaj; astfel, pentru pompajul la 880 nm distributia temperaturilor este mai uniforma.

Proiect: Laseri de Tip Ghid de Unda obtinuti prin Tehnica Scrierii Directe cu Pulsuri Laser cu durata de ordinul Femtosecondelor (PN-II-ID-PCE-2011-3-0363); IDEI 36/06.10.2011



Fig. 3.4 Temperatura maxima a suprafetei superioare a cristalului 0.7-at.% Nd:YVO₄, pozitie situata chiar deasupra ghidului de unda CWG-2. Puterea absorbita a fost de 5 W la a) 808 nm si b) 880 nm. Masuratorile au fost facute in timpul emisiei laser dar si fara emisie.

REZUMAT

- A fost obtinuta, pentru prima data, emisie laser la 1.06 si 1.32 μm in ghiduri de unda realizate prin tehnica scrierii directe in Nd:YAG ceramic, folosind pompajul cu diode laser la 807 nm. Au fost investigate diferite structuri ale ghidurilor de unda, structuri liniare si structuri mai complexe (cilindrice). Emisia laser s-a facut in regim de operare continua sau utilizand pompajul de tip quasi-continuu. Spre exemplu, un ghid de unda circular (cu diametrul de 100 μm) realizat intr-un mediu 0.7-at.% Nd:YAG (cu grosimea de 7.8 mm) a emis pulsuri laser la 1.06 μm cu energia de 2.8 mJ (pentru pulsuri de pompaj cu energia de 13.1 mJ), panta eficientei laser laser fiind 0.21. De la acelasi ghid de unda s-au obtinut pulsuri laser cu energia de 0.4 mJ la 1.32 μm. Pentru ghidul DWG-2 realizata in mediul de 1.1-at.% Nd:YAG, pragul emisiei laser este mult mai ridicat, masurandu-se o energie de E_p=0.75 mJ si panta eficientei η_s=0.11.
- Au fost realizate ghiduri de unda in medii de Nd:YAG ceramic folosind o tehnica dezvoltata de grupul nostru, anume scrierea de structuri utilizand miscarea de tip helicoidal a mediilor laser. A fost obtinuta emisia laser la 1.06 µm si 1.32 µm utilizand pompajul cu diode laser. Pierderile la propagarea unui fascicul provenit de la un laser cu He-Ne au scazut in ghidurile realizate prin aceasta metoda.
- Au fost realizate ghiduri de unda in medii de tip Nd:YVO₄. Au fost facute studii experimentale privind evolutia performantelor laser la 1.06 μm si 1.34 μm in functie de lungimea de unda a pompajului (pompaj la 808 nm si la 880 nm). Aceste performante au fost imbunatatite si panta eficientei a crescut. Reducerea de caldura disipata pentru pompajul la 880 nm a fost pusa in evidenta prin masurarea temperaturii la suprafata fiecarui mediu Nd:YVO₄.

DISEMINARE

- Rezultatele obtinute in aceasta etapa au fost publicate in 4 (patru) articole ISI.
 - G. Salamu, F. Jipa, M. Zamfirescu, and N. Pavel, "Laser emission from diode-pumped Nd:YAG ceramic waveguide lasers realized by direct femtosecond-laser writing technique," Opt. Express 22 (5), 5177-5182 (2014). http://dx.doi.org/10.1364/OE.22.005177 Factor de impact pe anul 2013: 3.525
 - G. Salamu, F. Jipa, M. Zamfirescu, and N. Pavel, "Cladding waveguides realized in Nd:YAG ceramic by direct femtosecond-laser writing with a helical movement technique," Opt. Mater. Express 4 (4), 790-797 (2014). http://dx.doi.org/10.1364/OME.4.000790 Factor de impact pe anul 2013: 2.923
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 Factor de impact pe anul 2013: 3.525
- Au fost prezentate comunicari la 5 (cinci) conferinte cu participare internationala.
 - G. Salamu, F. Jipa, M. Zamfirescu, and N. Pavel, "Laser Emission from Nd:YAG Laser Waveguides Realized by Femtosecond-Laser Writing Techniques," 2014 Photonics Europe SPIE Conference, 14-17 April 2014, Brussels, Belgium; paper number: 9135-52 (prezentare orala).
 - N. Pavel, G. Salamu, F. Voicu, T. Dascalu, F. Jipa, and M. Zamfirescu, "Waveguides Fabricated in Nd:YAG by Direct fs-Laser Writing - Realization and Laser Emission under Diode-Laser Pumping," The 14th International Balkan Workshop on Applied Physics, July 2-4, 2014, Constanta, Romania, presentation S2-L07, Book of Abstracts p. 106 (prezentare invitata).
 - N. Pavel, G. Salamu, F. Jipa, M. Zamfirescu, F. Voicu, and T. Dascalu, "Efficient laser emission in diode-pumped Nd:YAG cladding waveguides fabricated by direct writing with a helical movement technique," 6th EPS-QEOD EUROPHOTON CONFERENCE, Solid State, Fibre, and Waveguide Coherent Light Sources, 24-29 August, 2014, Neuchâtel, Switzerland, presentation TuP-T2-P-02; Europhysics Conference Abstract Vol. 38 E; ISBN 2-914771-89-4. (prezentare poster).
 - G. Salamu, F. Jipa, M. Zamfirescu, F. Voicu, and N. Pavel, "Laser emission from diode-pumped Nd:YAG waveguide lasers realized by femtosecond-writing technique," 5th International Student Conference on Photonics, Orastie, Romania, 23-26 September 2014; presentation O.02 (prezentare orala).
 Nota: Aceasta comunicare a fost premiata cu diploma "Best Oral Presentation - Second Place".
 - N. Pavel, G. Salamu, F. Jipa, and M. Zamfirescu, "Efficient Laser Emission under 880-nm Diode-Laser Pumping of Cladding Waveguides Inscribed in Nd:YVO₄ by Femtosecond-Laser Writing Technique," Advanced Solid State Lasers (ASSL) Congress, 16-21 November 2014, Shanghai, China, presentation ATu2A.26 (prezentare poster).
- Prezentarea orala sustinuta la 2014 Photonics SPIE Conference (14-17 Aprilie 2014, Brussels, Belgia) a fost publicata intr-un proceeding SPIE.
 - G. Salamu, F. Voicu, F. Jipa, M. Zamfirescu, T. Dascalu, and N. Pavel, "Laser emission from diode-pumped Nd:YAG cladding waveguides obtained by direct writing with a femtosecond-laser beam," Proc. SPIE **9135**, Laser Sources and Applications II, 91351F (May 1, 2014); doi:10.1117/12.2052250; http://dx.doi.org/10.1117/12.2052250

Laser emission from diode-pumped Nd:YAG ceramic waveguide lasers realized by direct femtosecond-laser writing technique

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Abstract: We report on realization of buried waveguides in Nd:YAG ceramic media by direct femtosecond-laser writing technique and investigate the waveguides laser emission characteristics under the pump with fiber-coupled diode lasers. Laser pulses at 1.06 µm with energy of 2.8 mJ for the pump with pulses of 13.1-mJ energy and continuous-wave output power of 0.49 W with overall optical efficiency of 0.13 were obtained from a 100-µm diameter circular cladding waveguide realized in a 0.7-at.% Nd:YAG ceramic. A circular waveguide of 50-µm diameter yielded laser pulses at 1.3 µm with 1.2-mJ energy.

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OCIS codes: (140.3580) Lasers, solid-state; (140.3530) Lasers, neodymium; (230.7380) Waveguides, channeled; (130.3990) Micro-optical devices.

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1. Introduction

The direct femtosecond (fs)-laser writing technique is now recognized as a powerful tool for realizing waveguides in various transparent optical materials [1,2]. Because of non-linear absorption processes, a focalized fs-laser pulse can produce modifications at micro or sub micrometric scales, thus inducing changes of the refractive index inside the material. There are a several techniques that can be used for inscribing waveguides [2]. One of these methods is specific to glasses and LiNbO₃. In this case melting and re-solidification of the irradiated volume provides a track with an increased index of refraction compared with that of the medium; the track is used itself for light propagation [3].

Another writing method can even damage the material inside the irradiated volume and by stress causes a decrease of the refractive index in the adjacent region; this time the light is guided in between two such tracks [4]. Two-line (or two-wall) waveguides were realized in various laser materials, like Nd:Y₃Al₅O₁₂ (Nd:YAG) single crystal [5] and ceramic [6], Nd-vanadates [7], Yb:YAG single crystal [8] or Pr:YLiF₄ (Pr:YLF) [9]. Efficient laser emission was realized from such waveguides. For example, an output power of 1.3 W at 1.06 µm was obtained from a Nd:YAG waveguide for the pump with 2.25 W at 808 nm [5], and the pump with 1.2 W at 941 nm yielded 0.8 W at 1.03 µm from an Yb:YAG waveguide [8]. In the experiments a continuous-wave (cw) tunable Ti:Sapphire laser was used as the pump source.

A more complex procedure that implies writing of many tracks around a defined perimeter was proposed by Okhrimchuk et al. [10]. This method allows obtaining of buried depressed cladding waveguides with different tubular shapes and sizes, thus enabling propagation of a randomly polarized beam (and not only of a linearly-polarized light like in the case of the two-wall waveguides). Waveguides with rectangular and nearly circular cross-sections were realized in Nd:YAG single crystals [10, 11], with circular, hexagonal and trapezoidal shapes in Nd:YAG ceramic [12], rhombic in Pr:YLF [9] crystal or circular in Tm:YAG ceramic [13]. Furthermore, it was shown recently that this technique is promising for realizing integrated lasers consisting of double-cladding waveguides [14].

Laser emission under the pump with diode lasers of waveguides realized by fs-laser writing was reported in a few papers [9–11, 15]. Visible orange and deep-red laser lights with output powers of few tens of mW were achieved in Pr:YLF from a rhombic cladding waveguide under the pump at 444 nm with an array diode laser [9]. A nearly-circular cladding waveguide realized in Nd:YAG single crystal yielded 180-mW output power at 1.06 μ m using the pump at 808 nm with a fiber-coupled diode laser [11]. Output power of 2.35 W at 1.03 μ m was obtained from an Yb:YAG single crystal, two-wall waveguide pumped with a distributed-Bragg-reflector tapered diode laser [15]. Our group has reported recently laser emission at 1.06 and 1.3 μ m in buried waveguides realized in Nd:YAG single crystal, employing fiber-coupled diode lasers for pumping [16]. Laser pulses with 1.4 mJ energy (E_p) at 1.06 μ m and with E_p = 0.4 mJ at 1.3 μ m were achieved from a circular waveguide with 110- μ m diameter.

In this work we report our latest results on realization of buried two-wall type and circular cladding waveguide in Nd:YAG ceramic media by direct fs-laser writing method, and on laser emission characteristics obtained under the pump at 807 nm with fiber-coupled diode lasers. Laser pulses at 1.06 μ m with $E_p = 2.8$ mJ and cw output power of 0.49 W were achieved from a circular cladding waveguide with 100- μ m diameter that was inscribed in a 0.7-at.% Nd:YAG. The best result at 1.3 μ m, i.e. laser pulses with $E_p = 1.2$ mJ, was obtained from a

cladding waveguide with diameter of 50 μ m. To the best of our knowledge these are the first results on laser emission obtained under the pump with fiber-coupled diode lasers from waveguides realized by direct fs-laser writing technique in Nd:YAG ceramic media.

2. Waveguides fabrication

The experimental set-up used for writing tracks in Nd:YAG ceramic media is shown in Fig. 1. A chirped pulsed amplified system (Clark CPA-2101) delivered laser pulses at 775 nm with duration of 200 fs, at 2-kHz repetition rate and energy up to 0.6 mJ. The fs-laser pulse energy was controlled by a combination of half-wave plate ($\lambda/2$), a polarizer (P) and calibrated neutral filters (F). An achromatic lens (L) with 7.5-mm focal length and numerical aperture NA = 0.3 was used to focus the beam to a diameter (in air) of ~5.0 µm. The laser media were two Nd:YAG ceramics (Baikowski Co. Ltd., Japan) with 0.7-at.% and 1.1-at.% Nd doping level. Each medium was placed on a motorized translation stage that allowed controllable movement on all directions. Tracks were inscribed on Ox direction at 50-µm/s speed of the translation stage, and the writing process was monitored with a video camera. The end faces of Nd:YAG were polished after writing; finally, each medium length was ℓ ~7.8 mm.



Fig. 1. The experimental set-up used for inscribing tracks in the Nd:YAG ceramic media is presented. $\lambda/2$: half-wave plate, P: polarizer, F: filter; HRM: high-reflectivity mirror; L: lens.

Figure 2 presents images of the structures written in the two Nd:YAG ceramics. In the first attempts two lines (apart at distance $w = 50 \ \mu\text{m}$) were inscribed (Fig. 2(a)). The lines extent on the vertical Oz direction was 45 to 50 μm . Then, in order to increase the two-wall waveguide size on Oz we inscribed six lines, as shown in Fig. 2(b). Thus, two-wall structures with distances $w = 50 \ \mu\text{m}$ (Fig. 2(b)) and $2w = 100 \ \mu\text{m}$ (Fig. 2(c)) were obtained; these waveguides will be indicated by WG-1 and WG-2, respectively. The fs-laser pulse energy used for writing was 2.0 μ J. Next, two circular cladding waveguides, first with diameter $\phi = 50 \ \mu\text{m}$ (Fig. 2(d)), denoted by DWG-1) and the second with diameter of 100 μm (Fig. 2(e)), denoted by DWG-2) were obtained by inscribing many parallel tracks separated by 5 to 6 μm at certain depths. For these writings the fs-laser pulse energy was decreased to 1.0 μ J. All structures were centered at the depth $h = 500 \ \mu\text{m}$ below each Nd:YAG ceramic surface.



Fig. 2. Microscope photos of the structures inscribed in the Nd:YAG ceramics: a) two lines placed at distance $w = 50 \ \mu\text{m}$; six tracks for a two-wall waveguide with increased dimension on direction Oz and distance: b) $w = 50 \ \mu\text{m}$ (WG-1) and c) 100 $\ \mu\text{m}$ (WG-2); cladding structures with circular shape of diameter: d) $\phi = 50 \ \mu\text{m}$ (DWG-1) and e) 100 $\ \mu\text{m}$ (DWG-2).

Waveguiding is possible between the parallel tracks of the WG-1 and WG-2 geometries or inside the circular DWG-1 and DWG-2 structures. The propagation losses of each configuration were evaluated by coupling (with efficiency close to unity) a polarized (along

Oz axis) HeNe laser beam into every structure and by measuring the power of the transmitted light. The measurements concluded that, regardless of the Nd:YAG ceramic media, the propagation losses at 632.8 nm were around 0.5 dB/cm for the WG-1 waveguides and in the range of 0.6 to 0.7 dB/cm for the WG-2 waveguides. In the case of the circular structures losses were 1.0 to 1.2 dB/cm for DWG-1 and a little higher, 1.5 to 1.8 dB/cm for the DWG-2 waveguides. These numbers compare well with those reported for two-wall waveguides inscribed in Nd:YAG single crystals (1.6 dB/cm at 1063 nm) [5] and in Nd:YAG ceramic (0.6 dB/cm at 748 nm) [6], or with losses of the various depressed cladding waveguides realized in Nd:YAG ceramic (0.8 to 1.4 dB/cm at 632.8 nm) [12].

3. Laser emission results and discussion

For the laser experiments each uncoated Nd:YAG ceramic was positioned in a linear planeplane resonator. The rear high-reflectivity mirror (HRM) was coated HR (reflectivity, R> 0.998) at the laser emission wavelength (λ_{em}) of 1.06 or 1.3 µm and with high transmission, HT (transmission, T> 0.98) at the pump wavelength (λ_p) of 807 nm. Various output coupling mirrors (OCM) with different T at λ_{em} were used. The mirrors were set very close of Nd:YAG, and each medium was placed on an aluminum plate without any additional cooling. The optical pumping was made at 807 nm with a fiber-coupled diode laser (LIMO Co., Germany) that was operated in quasi-cw mode (pump pulse duration of 1 ms at 10 Hz repetition rate), as well as in cw regime. The fiber end (100-µm diameter and NA = 0.22) was imaged into each Nd:YAG ceramic using a collimating lens of 50-mm focal length and a focusing lens of 30-mm focal length. Furthermore, a polarizer was placed between these lenses for the pump of the waveguides WG-1 and WG-2 with a linearly-polarized (parallel to the Oz axis) beam.



Fig. 3. a) Laser pulse energy at 1.06 μ m obtained from the 0.7-at.% Nd:YAG ceramic, OCM with transmission T = 0.05. Near-field images of the beams emitted from b) bulk and waveguides c) DWG-2 and d) WG-2 are shown at the indicated points.

Figure 3 presents characteristics of the laser emission at 1.06 µm obtained in quasi-cw pumping regime from the waveguides realized in the 0.7-at.% Nd:YAG ceramic. The OCM transmission at this λ_{em} was T = 0.05. A maximum energy of the laser pulse $E_p = 2.8$ mJ was measured from the circular DWG-2 waveguide at the pump pulse energy (E_{pump}) of 13.1 mJ (Fig. 3(a)), corresponding to an overall optical-to-optical efficiency (η_o) of 0.21. The slope efficiency with respect to the incident E_{pump} was $\eta_s = 0.23$. On the other hand, for the pump in bulk (unmodified) 0.7-at.% Nd:YAG ceramic, the laser emitted pulses with $E_p = 5.95$ mJ ($\eta_o \sim 0.45$) and slope $\eta_s = 0.46$. The pump beam absorption efficiency of the pump beam into the DWG-2 waveguide was evaluated to be close to unity. Therefore, the lower performances obtained from waveguide DWG-2 were attributed mainly to the higher propagation losses in comparison with those of the bulk Nd:YAG ceramic (determined as 0.2 dB/cm at 632.8 nm).

The two-wall type WG-2 waveguide delivered a linearly-polarized beam with maximum energy $E_p = 0.8$ mJ for $E_{punp} = 4.8$ mJ (i.e. $\eta_0 \sim 0.17$) and slope $\eta_s = 0.22$. Figure 3 shows also the laser beam near-field images that were recorded with a Spiricon camera (model SP620U, 190-1100 nm spectral range). In general, the beams were stable in time and present nearly symmetrical shapes. The laser beam M² factor (measured by the 10%-90% knife-edge method) was 1.65 for bulk operation (Fig. 3(b)); for waveguides the laser beam quality degraded, having M²~10.1 for the circular DWG-2 waveguide (Fig. 3(c)) and M² = 3.9 for the linear WG-2 waveguide (Fig. 3(d)).



Fig. 4. Cw output power at 1.06 μ m obtained from the circular DWG-2 waveguides realized in the Nd:YAG ceramic media, OCM with T = 0.05. Inset shows the near-field laser beam distribution at the maximum output power of 0.49 W.

The waveguides operated also in cw mode. Figure 4 presents the output power at 1.06 μ m that was measured from the circular DWG-2 waveguides ($2\phi = 100 \mu$ m) inscribed in both Nd:YAG ceramic media. An output power of 0.49 W for 3.7-W pump power at 807 nm ($\eta_0 \sim 0.13$) and slope $\eta_s = 0.25$ was obtained from the DWG-2 waveguide of the 0.7-at.% Nd:YAG. The laser beam was symmetric (as shown in the inset of Fig. 4) with M²~3.2.

NINAC		q-cw	mode operati		cw regime		
ceramic	Waveguide	Laser pulse energy,	Optical efficiency,	Slope efficiency,	Output power,	Optical efficiency,	Slope efficiency,
meanam		$E_{p}(mJ)$	η_{o}	η_s	P _{out} (W)	η_{o}	η_s
	WG-1	0.55	0.11	0.16	0.17	0.08	0.17
	WG-2	0.80	0.16	0.22	0.30	0.13	0.21
0.7-at.% Nd	DWG-1	2.60	0.20	0.24	0.30	0.08	0.21
	DWG-2	2.80	0.21	0.25	0.49	0.13	0.25
	bulk	5.90	0.45	0.46	1.40	0.38	0.44
	WG-1	0.50	0.10	0.18	0.16	0.07	0.18
1.1 (0/ 11)	WG-2	0.75	0.15	0.27	0.3	0.13	0.26
1.1-at.% Nd	DWG-2	2.50	0.19	0.23	0.40	0.11	0.22
	bulk	5.50	0.42	0.43	1.30	0.35	0.38

Table 1. The main results obtained in this work for laser emission at 1.06 $\mu m,$ OCM with $T=0.05^{\,\circ}$

^{*)} The DWG-1 waveguide written in the 1.1-at.% Nd:YAG ceramic was damaged during early experiments.

Table 1 summarizes the waveguides laser emission performances at 1.06 μ m. The results obtained from both Nd:YAG media are similar, although the η_a in the bulk 1.1-at.% Nd:YAG is improved to $\eta_a \sim 0.84$ ($\eta_a = 0.71$ for 0.7-at.% Nd:YAG). However, a Findlay-Clay analysis of the thresholds of emission (using several OCM with transmission between 0.01 and 0.10) concluded that the resonator residual losses L_i were higher for the highly-doped Nd:YAG, i.e. $L_i \sim 0.02$ -0.03, compared with $L_i \sim 0.01$ for the 0.7-at.% Nd:YAG. Thus, the use of a highly-

doped 1.1-at.% Nd:YAG improves η_a but increases losses L_i , which explains the very close results obtained in both Nd:YAG ceramics for emission at 1.06 μ m.



Fig. 5. Laser pulse energy at 1.3 μ m obtained from the waveguides DW-1 / 0.7-at.% Nd:YAG ceramic and DW-2 / 1.1-at.% Nd:YAG ceramic, OCM with transmission T = 0.03.

For lasing at 1.3 µm the resonator was equipped with a HRM at this λ_{em} ; the OCM had a specified T at 1.3 µm but also coating HT (T~0.995) at 1.06 µm in order to suppress emission at this high-gain line. Figure 5 shows the best laser emission characteristics obtained in quasicw regime with an OCM of T = 0.03. Pulses with energy $E_p = 1.2$ mJ ($E_{pump} = 13.0$ mJ, $\eta_o = 0.09$) were measured from the circular DWG-1 waveguide realized in the 0.7-at.% Nd:YAG ceramic. The DWG-2 waveguide ($2\phi = 100 \mu$ m) inscribed in the 1.1-at.% Nd:YAG medium has an increased threshold of emission, yielding pulses with $E_p = 0.75$ mJ at slope $\eta_s = 0.11$.

Laser emission (of only few tens of mW power) was observed in cw mode, but it was unstable and disappeared in time. This behavior was attributed to thermal effects that in comparison with non-lasing regime are increased during emission at 1.3 μ m in Nd:YAG with Nd doping below 1.14-at.% Nd [17]. This finding was checked by mapping the temperature of each Nd:YAG output surface (operation in bulk) with a FLIR T620 thermal camera (-40°C to +150°C range, ±2°C accuracy). For the pump with 3.7-W cw power at 807 nm, the maximum temperature (T_{max}) of the 0.7-at.% Nd:YAG under non-lasing was 78°C; T_{max} decreased to 64°C for $\lambda_{em} = 1.06 \,\mu$ m (output power, P_{out} = 1.40 W) and increased to 85°C for $\lambda_{em} = 1.3 \,\mu$ m (P_{out} = 0.3 W). On the other hand, T_{max} reached 104°C for non-lasing in the 1.1-at.% Nd:YAG, it decreased to 86°C for $\lambda_{em} = 1.3 \,\mu$ m (P_{out} = 0.7 W). Thus, while cooling of the Nd:YAG is necessary, a highly-doped Nd:YAG medium seems to be a better choice for improving the waveguides laser emission performances at 1.3 μ m. These solutions will be investigated in further works.

4. Conclusions

In summary, laser emission at 1.06 and 1.3 μ m was achieved, in buried waveguides that were inscribed in Nd:YAG ceramic media by fs-laser writing method, employing the pump with a fiber-coupled diode laser. A circular cladding waveguide of 100- μ m diameter inscribed in a 0.7-at.% Nd:YAG delivered laser pulses at 1.06 μ m with 2.8-mJ energy and 0.49-W cw power with overall optical-to-optical efficiency of 0.21 and 0.13, respectively. Laser pulses at 1.3 μ m with 1.2-mJ energy were obtained from a 50- μ m in diameter circular waveguide. Such devices show good potential for efficient integrated laser sources.

Acknowledgments

This work was supported by a grant of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI, project number PN-II-ID-PCE-2011-3-0363.

Cladding waveguides realized in Nd:YAG ceramic by direct femtosecond-laser writing with a helical movement technique

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Abstract: Circular cladding waveguides were realized in a 5.0-mm long, 1.1-at.% Nd:YAG ceramic by direct femtosecond-laser writing using a scheme in which the laser medium is moved on a helical trajectory along its axis and parallel to the writing direction. Laser emission was obtained under the pump with a fiber-coupled diode laser. A 100- μ m diameter waveguide delivered laser pulses at 1.06 μ m with 3.4-mJ energy for the pump with pulses of 13.1-mJ energy, at 0.30 slope efficiency; laser pulses at 1.3 μ m with 1.2-mJ energy were obtained from the same device. Comparison with a waveguide of the same dimension that was inscribed by the classical translation method of the laser medium is made. Efficient integrated lasers based on cladding waveguides that are pumped by fiber-coupled diode lasers could be realized by this writing method.

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OCIS codes: (140.3580) Lasers, solid-state; (140.3530) Lasers, neodymium; (230.7380) Waveguides, channeled; (130.3990) Micro-optical devices.

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1. Introduction

Since the first realization of waveguides in glasses by direct writing with femtosecond (fs)laser pulses [1], micro-structuring have been performed in various materials. It was shown that two- or three-dimensional optical devices can be shaped using this inscribing technique [2], aiming a large range of applications. Among these devices the waveguide lasers [3] show interesting features, like compactness, low emission threshold and output performances close of those yielded by the bulk material, which makes them very attractive in optoelectronics. The writing process depends mainly of the material type and of the fs-laser pulse characteristics. In many glasses the irradiated material melts during the writing process and then it re-solidifies. A track with a higher refractive index compared with that of the bulk medium results, this track being used itself for light propagation.

On the other hand, in the case of a lot of laser crystals the writing process alters the medium inside the track (where a lower refractive index is obtained in comparison with that of the bulk) and causes a stress-induced refractive index increase in the adjacent regions. The light is guided in between two such tracks (or walls) [4]. Buried waveguides of two-wall type have been inscribed in various laser active media, such as Nd:Y₃Al₅O₁₂ (Nd:YAG) [5,6], Yb-doped monoclinic potassium double tungstates [7], Yb:YAG [8–10], Nd:YVO₄ [11] and Nd:GdVO₄ [12], or Pr:SrAl₁₂O₁₉ [13]. Efficient laser emission was reported from these waveguides pumped with tunable Ti:sapphire lasers [5,6,8,10–13] or with diode lasers [7,9].

A step forward toward realization of a compact waveguide laser was the demonstration of the depressed-cladding waveguide [14]. Using this technique structures with tubular shapes can be fabricated by writing many parallel tracks around a defined contour. Thus, waveguides having rectangular and elliptical cross-sections were realized in Nd:YAG single crystals [14,15], with circular, hexagonal and trapezoidal shapes in Nd:YAG ceramic [16], circular in Tm:YAG ceramic [17] or ZnS [18], rhombic in Pr:YLiF₄ [19], or of circular double-cladding

shapes in Nd:YAG [20]. Because the waveguide dimensions can be increased the pump with diode laser becomes feasible [15,19]. Using the pump with a fiber-coupled diode laser we have reported recently laser emission at 1.06 µm and 1.3 µm from two-wall type and cladding (circular and rectangular shaped) waveguides that were inscribed in Nd:YAG single crystal [21,22] or from circular waveguides that were written in Nd:YAG ceramic media [23]; laser emission on the quasi-three-level ${}^{4}F_{3/2} \rightarrow {}^{4}I_{9/2}$ transition at 946 nm was also observed [22]. The cladding waveguides mentioned above were obtained with a technique similar to that

The cladding waveguides mentioned above were obtained with a technique similar to that proposed in [14]. In this arrangement the fs-laser beam employed for writing and the laser crystal direction used for lasing were perpendicular to each other. The laser crystal was translated and once the writing was made along the entire medium length the fs-laser focusing position was moved to a new location. Many tracks are inscribed around the waveguide shape, but there is always a space of unmodified refractive index left between any consecutive tracks.

In this work we are using a scheme in which the laser crystal is moved along a helical trajectory during the writing process [24], eliminating the regions with unchanged refractive index. Furthermore, a geometry in which the fs-laser beam is parallel to the crystal axis used for lasing is considered. We have applied this arrangement to inscribe, in Nd:YAG ceramic, circular waveguides with well defined walls. Efficient laser emission at 1.06 μ m and 1.3 μ m is obtained under the pump with a fiber-coupled laser diode. Thus, a waveguide with 100- μ m diameter that was realized in a 5.0-mm long, 1.1-at.% Nd:YAG ceramic yielded laser pulses of 3.4-mJ energy at 1.06 μ m and of 1.2-mJ energy at 1.3 μ m, with overall optical-to-optical efficiency of 0.26 and 0.09, respectively. To the best of the authors' knowledge this is the first time when helical movement is applied for writing waveguides in a laser medium.

2. Waveguide fabrication

The laser medium was a 5.0-mm thick, 1.1-at.% Nd:YAG ceramic (Baikowski Co. Ltd., Japan). For inscribing we used a chirped pulsed amplified laser system (Clark CPA-2101) that yielded pulses at 775 nm with 200-fs duration and energy up to 0.6 mJ, at 2-kHz repetition rate [21–23]. The fs-laser pulse energy was controlled by a combination of a half-wave plate, a polarizer and calibrated neutral filters; the beam was then focused at a certain depth below the Nd:YAG surface with a microscope objective or through a lens (as shown in Fig. 1).



Fig. 1. Techniques for direct fs-laser writing are shown: (a) linear translation, transverse to the laser medium, step-by-step along a defined shape; (b) helical movement, transverse to the laser medium; (c) helical movement, parallel to the laser medium.

The scheme proposed in [14] is illustrated in Fig. 1(a). In this geometry the Nd:YAG ceramic is moved transversally (with speed v_1) to the fs-laser beam, on direction Ox starting from surface S1. Once surface S2 is reached the fs-laser focusing point is changed to a new location (in the Oyz plane) and the writing continues with a new translation. It is worthwhile mentioning that tracks have to be inscribed following an algorithm; for example we used the (1, 2, ..., n-1, n, n + 1, ..., m) orders and in this way the overlap between the fs-laser beam and any already inscribed track was avoided. Using this writing method an unmodified bulk material that is surrounded by many tracks with decreased refractive index in the adjacent boundaries is obtained; waveguiding is realized in the region surrounded by the tracks. In order to avoid the medium fracture, the tracks are inscribed at a distance of few µm between;

an unmodified material will therefore remain between the tracks (as illustrated in the inset of Fig. 1(a)). These regions with unchanged refractive index can increase the waveguide propagation losses, decreasing thus the laser emission performances.

A better overlap between the inscribed marks that build the waveguide walls can be achieved by moving the Nd:YAG medium on a helical trajectory. As a first choice, the medium motion can be perpendicular to the fs-laser beam (Fig. 1(b)). The right selection of the rotation velocity (in the Oyz plane) and of the speed translation (v_2 on direction Ox) can deliver a smooth aspect of the walls (inset of Fig. 1(b)). Still the wall is not rounding, as the shape of the inscribed marks depends on the characteristics of the focusing optics.

As an alternative solution the Nd:YAG is 90° rotated on the motorized stage and the writing is made parallel to the direction on which laser emission will be obtained, as shown in Fig. 1(c). In this case the medium is moved circularly in the Oxy plane and translation is performed on direction Oz (with speed v_3). This writing method can provide waveguides with circular walls (inset of Fig. 1(c)). Moreover, because the typical depth of an inscribed mark has few tens of μ m, the translation speed is increased in comparison with the arrangement from Fig. 1(b). We comment that the helical movement can be replaced by a sequence of a circular trajectory in the Oyz plane followed by a step translation on direction Oz. These arrangements require a carefully choice of the focusing optics such as to realize inscribing on a medium with length ℓ sufficient for efficient absorption of the pump beam. Additional adjustments of the fs-laser beam energy may be necessary in the writing process as the focus point moves on a considerable depth below surface S2 of the Nd:YAG medium.

For the lasing experiments we inscribed three circular (with diameters of 50, 80 and 100 μ m) cladding waveguides in the Nd:YAG ceramic by using helical movement of the medium. A 10× microscope objective with a numerical aperture (NA) of 0.30 was employed to focus the fs-laser beam to a diameter (in air) of ~12 μ m. A video camera was used to visualize the process and thus to choose suitable writing parameters for a good overlap between the traces inscribed at each helix. For example, in the case of the 100- μ m diameter structure a complete circle in the Oxy plane was done in 0.84 sec. The fs-laser pulse energy was set at 15 μ J. The depth of the track inscribed in Nd:YAG on Oz direction was measured, and based on this evaluation the pitch of the helical trajectory was fixed at 40 μ m. Thus, the time necessary for writing this waveguide was ~105 sec. The Nd:YAG end faces (S1 and S2) were polished after inscribing, and the final length of the laser medium was 4.7 mm.



Fig. 2. Microscope images (in reflection mode) of the circular waveguides inscribed in the Nd:YAG ceramic by helical moving: (a) DWG-1, $\phi = 100 \mu m$; (b) DWG-3, $\phi = 50 \mu m$; the (c) DWG-4, $\phi = 100 \mu m$ was obtained by the step-by-step translation technique. Top views of the walls along the translation direction for the (d) DWG-1 and (e) DWG-4 waveguides are shown.

Cross-section views of some circular waveguides are presented in Fig. 2. The waveguides realized by the Nd:YAG helical movement will be denoted by DWG-1 (with diameter $\phi = 100\mu m$ in Fig. 2(a)), by DWG-2 ($\phi = 80 \mu m$, not shown) and by DWG-3 (with $\phi = 50 \mu m$ in Fig. 2(b)). For comparison a fourth waveguide with $\phi = 100 \mu m$ (indicated in Fig. 2(c) by DWG-4) was obtained by the classical method. In this writing the fs-laser beam, of ~1.5- μ J

energy, was focused with an achromatic lens of 7.5-mm focal length; the beam-waist diameter in air was ~5 μ m. The waveguide was centered 500- μ m below the Nd:YAG surface and consisted of 38 parallel lines that were inscribed on Ox direction at 50 μ m/s speed of the translation stage. The writing time was about 1 h. In addition, photos of the waveguides walls taken along the writing direction are shown in Fig. 2(d) for the DWG-1 waveguide and in Fig. 2(e) for waveguide DWG-4. Continuous boundaries were realized by the helical movement of the Nd:YAG; on the other hand, it is clearly seen that the DWG-4 waveguide contour consists of the sum of the inscribed tracks with some regions of unmodified medium left between.

The propagation losses were determined by coupling a HeNe linearly-polarized laser beam into each waveguide and measuring the power of the transmitted light; the HeNe beam coupling efficiency was unity. The propagation losses (at 632.8 nm) were in the range of 1.1 to 1.2 dB/cm for all the DWG-1, DWG-2 and DWG-3 waveguides. Obvious differences between losses depending on the polarization status of the HeNe beam were not observed. In the case of the DWG-4 waveguide, the losses were 1.6 dB/cm for TM polarization (parallel to the writing direction) and a little higher (~1.9 dB/cm) for TE polarization. This increase could be attributed to some leakage of the TE polarized light through the Nd:YAG regions with unmodified refractive index. Thus, helical movement of the laser crystal during inscribing seems to provide waveguides with low propagation losses compared with those of similar structures realized by classical translation of the medium. Also, in general these losses are comparable or smaller than those reported for the various cladding waveguides inscribed in Nd:YAG ceramics (0.8 to 1.4 dB/cm in [16] and 1.0 to 1.8 dB/cm in [23]) or Nd:YAG single crystals (1.7 to 2.0 dB/cm in [20] and 1.3 to 2.2 dB/cm in [21]).

3. Laser emission experiments. Results and discussion

The experimental set-up used for laser emission was similar to that we have employed in our previous works [21–23]. The resonator was linear, with the mirrors (both plane) positioned very close to the Nd:YAG surfaces. The rear high-reflectivity (HR) mirror of the resonator was coated HR (R> 0.998) at the lasing wavelength (λ_{em}) of 1.06 µm or 1.3 µm and with high transmission, HT (T> 0.98) at the pump wavelength (λ_p) of 807 nm. Various output coupling mirrors (OCM) with a defined T at λ_{em} were used. Furthermore, in the case of lasing at 1.3 µm the OCM had a specified T at this wavelength, but it was also coated HT (T> 0.995) at 1.06µm in order to suppress emission at this high-gain line. The pump (at λ_p) was made with a fiber-coupled diode laser (LIMO Co., Germany) that was operated both in continuous-wave (cw) mode and in quasi-cw (pump pulse duration of 1 ms at 10 Hz repetition rate) regime. The fiber end (100-µm diameter, NA = 0.22) was imaged into Nd:YAG using an achromatic collimating lens of 50-mm focal length and an achromatic focusing lens of 30-mm focal length. The uncoated Nd:YAG ceramic was placed on a metallic plate with no cooling.

Figure 3 shows images of Nd:YAG surface S2 when the pump beam was incident on side S1 in the bulk material (Fig. 3(a)) or it was coupled into the waveguides. A good guiding is obvious in the waveguides made by the medium helical movement (Fig. 3(b) and Fig. 3(c)), while leakage of the pump beam through the unmodified material left between the tracks is observed in the case of the waveguide inscribed by the classical writing method (Fig. 3(d)).



Fig. 3. Views of the Nd:YAG exit surface S2 under fiber-coupled diode pumping in: (a) bulk, and in the waveguides (b) DWG-1 ($\phi = 100 \ \mu m$), (c) DWG-3 ($\phi = 50 \ \mu m$) and (d) DWG-4 ($\phi = 100 \ \mu m$). Insets are photos of the waveguides, without the pump.

Characteristics of the laser emission at $\lambda_{em} = 1.06 \ \mu m$ that was obtained from the 100- μm diameter DWG-1 waveguide in quasi-cw pumping regime are given in Fig. 4(a). With an OCM of T = 0.01 this waveguide yielded laser pulses with maximum energy $E_p = 1.1$ mJ for the pump with pulses of energy $E_{pump} = 13.1 \text{ mJ}$; the slope efficiency was $\eta_s = 0.09$. The best performances were recorded when the OCM had T = 0.10: The energy E_p increased at 3.4 mJ (the overall optical-to-optical efficiency η_0 was ~0.26) and the slope efficiency improved to $\eta_s = 0.30$. The near-field distribution (recorded with a Spiricon camera, model SP620U, 190-1100 nm spectral range) is shown in Fig. 4(b). The beam was stable in time and its transverse distribution was highly multimode with a M^2 factor (measured by the 10%-90%) knife-edge method) of ~27. We mention that the Nd:YAG bulk delivered laser pulses with E_p = 5.5 mJ ($\eta_0 = 0.42$) at slope $\eta_s = 0.45$. The beam transverse mode (its near-field distribution is shown in Fig. 4(c)) has $M^2 \sim 5.0$. The pump-beam absorption efficiency in bulk was measured to be $\eta_a \sim 0.80$. A comparison between laser performances obtained in bulk and in the waveguide should be made carefully, because the fraction of the pump power that is coupled and then absorbed into the waveguide, or the waveguide losses cannot be determined exactly. Nevertheless, by using an integral overlap between the pump beam shape and the waveguide input surface the pump beam coupling efficiency (η_c) was calculated close to unity. Thus, the lower performances of waveguide were due mainly to its larger propagation losses compared with those of the bulk Nd:YAG; these losses influence the fraction of the pump light absorbed in the waveguide, as well as the laser emission performances.



Fig. 4. (a) Laser pulse energy at 1.06 μ m versus energy of the pump pulse incident on the DWG-1 waveguide. The near-field distributions are shown at the maximum laser pulse energy (OCM with T = 0.10) for emission in (b) DWG-1 (E_p = 3.4 mJ) and (c) bulk Nd:YAG (E_p = 5.5 mJ).



Fig. 5. The best performances obtained from the waveguides in quasi-cw operation for emission at: (a) $\lambda_{em} = 1.06 \ \mu\text{m}$, OCM with T = 0.10; (b) $\lambda_{em} = 1.3 \ \mu\text{m}$, OCM with T = 0.03.

Figure 5(a) compares the laser pulse energy E_p at $\lambda_{em} = 1.06 \ \mu m$ delivered by all the waveguides, with an OCM of T = 0.10. The DWG-2 and DWG-3 waveguides yielded pulses with $E_p = 3.5 \ mJ \ (\eta_o \sim 0.27)$ and 4.1 mJ $(\eta_o \sim 0.31)$ at slope η_s of 0.31 and 0.36, respectively. Although less pump light was coupled into DWG-3 (according to the calculus $\eta_c \sim 0.70$) a better overlap between the pump volume and the laser beam could compensate the decrease of η_c . The waveguide DWG-4 delivered laser pulses at 1.06 μm with $E_p = 2.2 \ mJ \ (\eta_o \sim 0.17)$ at slope $\eta_s = 0.20$; the laser beam M² factor was ~20.1. The laser pulse energy at 1.3 μm is presented in Fig. 5(b) for an OCM with T = 0.03 at this wavelength. Pulses with energy $E_p = 1.2 \ mJ \ (\eta_o \sim 0.09)$ at slope $\eta_s = 0.12$ were obtained from the DWG-1 waveguide. Again, the DWG-4 waveguide yielded lower performances, $E_p = 0.82 \ mJ$ with optical efficiency $\eta_o \sim 0.06$, while the slope η_s decreased at 0.10.



Fig. 6. Cw output power at 1.06 μ m yielded by the waveguides used in the experiments, OCM with T = 0.05 at λ_{em} . Insets are the beams' near-field distributions at the indicated points.

The waveguides were pumped also in cw regime. Figure 6 shows the laser performances at 1.06 µm that were measured with an OCM of T = 0.05 at this λ_{em} . Output power $P_{out} = 0.48$ W was obtained from DWG-1 for the pump with 3.7 W at 807 nm; the slope was $\eta_s = 0.24$. A slightly increased power of 0.51 W was yielded by the DWG-2 waveguide. The highest power recorded from the DWG-4 waveguide was $P_{out} = 0.37$ W (at $\eta_o \sim 0.10$) with slope $\eta_s = 0.19$.

All the waveguides realized by the helical movement showed emission at 1.3 μ m, although with low performances (in the case of DWG-1 waveguide, P_{out} was below 0.15 W for the pump with 3.7 W at 807 nm). On the other hand, DWG-4 did not lase at 1.3 μ m. Thermal effects are influencing these results [23,25]; cooling of the laser medium and Nd:YAG media with different doping level will be considered in future works in order to improve the 1.3- μ m emission from such waveguides.

4. Conclusions

In summary, we have reported the first realization of circular cladding waveguides by helical movement of the laser medium during the direct fs-laser writing process, the direction of translation and the fs-laser beam being parallel. Laser pulses with 3.4-mJ energy at 1.06 μ m and with 1.2-mJ energy at 1.3 μ m under the pump with pulses of 13.1-mJ energy at 807 nm were obtained from a 100- μ m diameter circular waveguide that was inscribed in a 1.1-at % Nd:YAG ceramic. The same waveguide yielded 0.48-W cw output power at 1.06 μ m. Pulses at 1.06 μ m with energy up to 4.1 mJ (overall optical-to-optical efficiency of 0.31) were obtained from a 50- μ m diameter circular waveguide. For comparison, a circular waveguide with 100- μ m diameter was inscribed by the classical translation method in the same medium. This device outputted laser pulses with maximum energy of 2.2 mJ at 1.06 μ m and of 0.82 mJ at 1.3 μ m. Optimization of the new inscribing procedure is still necessary and should include the choice and correlation of the focusing optics, of the fs-laser pulse energy and of the helical trajectory parameters. Nevertheless, the results of this work show that the

helical movement of the laser medium during fs-laser writing could be a step forward towards realization of efficient integrated lasers consisting of cladding waveguides pumped by diode lasers.

Acknowledgments

This work was financed by a grant of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI, project number PN-II-ID-PCE-2011-3-0363 and partially supported by the EC initiative LASERLAB-EUROPE (contract no. 284464) - WP33 - European Research Objectives on Lasers for Industry, Technology and Energy (EURO-LITE).

CLADDING WAVEGUIDES REALIZED IN Nd:YAG LASER MEDIA BY DIRECT WRITING WITH A FEMTOSECOND-LASER BEAM

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We report on realization of buried cladding waveguides in Nd:YAG single crystal and ceramic media by direct femtosecond (fs)-laser writing technique. A classical technique that moves the laser medium transversally to the fs-laser beam, as well as a new scheme in which the laser medium has a motion on a helical trajectory during the inscribing process was used. The waveguides laser emission performances at 1.06 and 1.3 μ m have been investigated under the pump at 807 nm with a fibercoupled diode laser that was operated both in quasi-continuous wave (quasi-cw) and in cw regimes. Laser pulses with energy of 3.45 mJ at 1.06 μ m and of 1.05 mJ at 1.3 μ m (with overall optical-tooptical efficiency of 0.26 and 0.08, respectively) were obtained from a 50 μ m in diameter circular waveguide that was inscribed by the helical-moving techniques in a 5.0-mm long, 1.1-at.% Nd:YAG ceramic medium. Characteristics of the laser emission recorded in cw operation are discussed.

Key words: lasers, solid-state lasers, diode-pumped lasers, neodymium, optical waveguides.

1. INTRODUCTION

Due to their unique features like small dimensions, low threshold of operation and good output performances, the waveguides lasers present high interest in optoelectronics. Various methods can be used to obtain such a laser device [1]. Extensive research has been carried out recently on realizing waveguides by writing directly with a fs-laser beam. Within this approach a focalized fs-laser pulse produces modifications at micro or sub-micrometric scale inside the material, thus inducing changes of the refractive index. For the first time such a method was used to inscribe waveguides in glasses [2]. It is worth to emphasize that in this kind of material the irradiated volume melts during the process and then it re-solidifies. Finally, the inscribing process delivers a track with an increased index of refraction compared with that of the bulk (the free or the unmodified) glass, and the track is used itself for light propagation.

The direct fs-laser writing technique is nowadays recognized as a powerful tool for obtaining waveguides with various geometries in many laser media [3]. In this case, the irradiated region of the material can be even damaged during the writing process and an increase of the refraction index in the adjacent zones results by stress. Consequently, the light propagates in the medium that remains unmodified between two such tracks [4]. Laser emission was reported from two-wall type waveguides that were inscribed in well-known active media, like Nd:Y₃Al₅O₁₂ (Nd:YAG) [5], Yb:YAG [6, 7], or Nd-vanadates [8, 9]. In the experiments, the pump was made with tunable Ti:sapphire lasers. Thus, while the efficiency of such a waveguide laser is high, the output power is limited and the device compactness is restricted by the pump source dimensions.

A compact waveguide laser should include also the pump source, which usually is an array or a fibercoupled diode laser. A step forward to realization of such a laser device was the proposal of a new inscribing procedure in which many tracks are written around a defined contour [10, 11]. This process delivers a structure that is called "depressed-cladding waveguide": A principal feature of the inscribed tracks is that it is no damage of the irradiated material and the change of the refractive index averaged on the cross-section of a track is negative. Buried, depressed-cladding waveguides with rectangular or nearly-circular shapes were inscribed in Nd:YAG single crystals [10, 12], in Nd:YAG ceramic media with hexagonal, circular, and trapezoidal aspects [13], circular with double cladding in Nd:YAG [14], rhombic in a Pr:YLiF₄ (Pr:YLF) crystal [15], or circular shapes in Tm:YAG ceramic [16] and in Tm:ZBLAN [17].

Because it can be realized with different tubular shapes and sizes, such a waveguide enables the pump with diode lasers. For the first time, a diode laser with emission at 809 nm was used to pump a rectangular depressed-cladding waveguide [10]; the device yielded more than 150 mW cw output power at 1064 nm for nearly 1.5 W of absorbed pump power. Furthermore, a nearly-circular waveguide that was inscribed by the same authors in a Nd:YAG single crystal was pumped with a fiber-coupled diode laser (about 1 W power at 809 nm) and delivered 180-mW cw output power at 1.06 µm [12]. Few tens of mW power level into orange and deep-red visible spectra was demonstrated from a rhombic cladding Pr:YLF waveguide using the pump at 444 nm with an array diode laser [15]. Recently, our group has obtained laser emission at 1.06 µm from two-wall type and cladding waveguides using quasi-cw and cw pumping with a fiber-coupled diode laser. Furthermore, for the first time to the best of our knowledge, laser emission at 1.3 µm was reported from such kind of waveguides that were inscribed in Nd:YAG single crystals [18].

In this work we present results on laser emission at 1.06 μ m and 1.3 μ m yielded by buried cladding waveguides that were inscribed directly by a fs-laser beam in Nd:YAG single crystals and ceramic media. The optical pumping was made at 807 nm with a fiber-coupled diode laser. Concerning the writing method, we used firstly the classical technique in which the laser medium is moved transversally to the fs-laser beam. Further, we have applied for the first time to the best of our knowledge, a new writing scheme, employing a helical translation of the laser medium during the fs-laser writing, the direction of translation and that of the fs-laser beam being parallel.

2. WAVEGUIDE FABRICATION. LASER EMISSION RESULTS AND DISCUSSION

Figure 1 presents the experimental set-up used for writing waveguides by a classical translation method. The fs-laser pulses with wavelength at 775 nm were delivered by a chirped amplified system (Clark CPA-2101); the pulse duration was ~ 200 fs, the repetition rate was 2 kHz and the pulse energy was up to 0.6 mJ. The beam distribution had an M^2 factor of 1.5. A combination of half-wave plate ($\lambda/2$), a polarizer (P) and a calibrated neutral filter (F) was used to vary the fs-laser pulse energy. The fs-laser beam was then focused inside a laser medium with an optical system, which was either a microscope objective or an achromatic lens.



Fig. 1 – A sketch of the experimental set-up used for realizing waveguides in Nd:YAG by fs-laser direct writing is shown. P: polarizer; F: neutral filter; $\lambda/2$: half-wave plate. (The Nd:YAG medium and the XYZ translation stage were enlarged, for better understanding).

In the first experiments we used a 0.7at.% Nd:YAG single crystal with an initial length l = 5.4 mm. The medium was placed on a 3-axis motorized translation stage with controllable displacement on all directions. The fs-laser beam was focused in Nd:YAG with a 20× microscope objective (numerical aperture NA = 0.40); the diameter (in air) of the beam waist was ~7.0 μ m. By observing the shapes of the inscribed tracks, the pulse energy was set ~ 4.0 μ J. The tracks were inscribed on Ox direction (starting from side S1 of Nd:YAG to side S2) at 50 μ m/s speed of the translation stage. The end faces of the Nd:YAG were polished after writing and therefore the laser crystal final length was ~ 5.0 mm.

Figure 2 presents photos of the cladding waveguides that were obtained in these writing experiments. The first one (denoted by CWG-a, Fig. 2a) had an elliptical shape (120 μ m on Oy axis and 165 μ m on Oz axis). The second one (CWG-b, Fig. 2b) was circular with a diameter ϕ = 80 μ m, and the third one (CWG-3, Fig. 2c) had a rectangular (30 μ m length on Oy and 80 μ m length on Oz) cross section. The distance between each track was ~10 μ m in the case of structures CWG-a and CWG-b and ~5 μ m for the CWG-c waveguide. All the waveguides were centered 250 μ m below the Nd:YAG side that faced the microscope objective.



Fig. 2 – Photos of the tubular cladding waveguides inscribed in a 0.7at.% Nd:YAG single crystal: a) CWG-a – elliptical shape, 120 μ m × 165 μ m; b) CWG-b – circular shape with diameter ϕ = 80 μ m; c) CWG-c – rectangular geometry, 30×80 μ m². The yellow line outlines the waveguide core.

In order to characterize the guiding properties of the inscribed structures a HeNe laser beam was coupled into each waveguide and the power of the transmitted beam was measured. The laser beam was polarized along the Oz axis, and the coupling efficiency was evaluated to unity. The propagation losses at 632.8 nm were 1.3 dB/cm for the CWG-a waveguide, 1.6 dB/cm for the CWG-b waveguide, and higher, about 2.2 dB/cm, for the CWG-c waveguide. These results compares with those obtained in similar work [13].

For the laser emission experiments we used a linear resonator with the mirrors placed very close of the Nd:YAG crystal. The medium was positioned on a metallic plate without any cooling. The flat high-reflectivity coated mirror had a reflectivity, R > 0.998, at the laser wavelength (λ_{em}) of 1.06 or 1.3 µm and had a high transmission, T > 0.98, at the pump wavelength (λ_p) of 807 nm. The out-coupling mirror (OCM) was also flat, with various transmissions T at λ_{em} . Furthermore, for the emission at 1.3 µm the OCM was high-transmission coated ($T \sim 0.995$) at 1.06 µm in order to suppress lasing at this high-gain line. The optical pumping was made at λ_p employing a fiber-coupled diode laser (LIMO Co., Germany) with 100 µm diameter of the fiber and NA = 0.22. Two lenses were used to focus the pump beam into Nd:YAG to a diameter of about 60 µm. The diode was operated in quasi-cw mode (pump pulse duration of 1 ms at 5 Hz repetition rate), as well as in cw regime.

The best laser performances obtained under quasi-cw pumping are summarized in Fig. 3. Laser pulses at λ_{em} = 1.06 µm (Fig. 3a) with maximum energy E_p = 1.85 mJ were measured from the CWG-a waveguide when the resonator was equipped with an OCM of T = 0.10; the pump pulse energy was E_{pump} = 9.0 mJ and therefore the overall optical-to-optical efficiency reached η_0 = 0.20. The slope efficiency was η_s = 0.25. In the case of emission at 1.3 µm (Fig. 3b, OCM with T = 0.02 at this wavelength) the CWG-a waveguide yielded laser pulses with E_p = 0.35 mJ (at $\eta_0 \sim 0.04$), while the slope efficiency was η_s = 0.08.

Based on these results and the gathered experience, in the next step we have realized waveguides in Nd:YAG ceramic media. The laser materials were two Nd:YAG samples (Baikowski Co. Ltd., Japan) with 0.7 and 1.1 at.% Nd doping and a length of 5.0 mm. This time the fs-laser pulse (with energy of ~1 μ J) was focused into each Nd:YAG through an achromatic lens of 7.5 mm focal length; the diameter (in air) of the focused beam was ~5.0 μ m. The distance between the inscribed tracks was 5 to 6 μ m; the tracks were written at certain depths on circular perimeters, each waveguide being centered 500 μ m below the Nd:YAG surface that was perpendicular to the incident fs-laser beam.



Fig. 3 – Energy of the laser pulses yielded by the cladding waveguides inscribed in the Nd:YAG single crystal, for emission at: a) 1.06 μ m (OCM with T = 0.10); b) 1.3 μ m (OCM with T = 0.02).



Fig. 4 – Photos of the circular waveguides inscribed in the Nd:YAG ceramic media doped with 0.7 at.% Nd; a) CWG-d – circular, ϕ = 100 µm; b) CWG-e – circular ϕ = 50 µm and with 1.1 at.% Nd; c) CWG-f – circular ϕ = 100 µm. Again, each yellow line delimits a waveguide core.

Photos of the circular cladding waveguides are shown in Fig. 4. In the case of the 0.7 at.% Nd:YAG ceramic, a structure with diameter of 100 μ m is presented in Fig. 4a (CWG-d), while Fig. 4b displays a waveguide with $\phi = 50 \mu$ m (CWG-e). Furthermore, a waveguide with $\phi = 100 \mu$ m (CWG-f) that was realized in the 1.1 at.% Nd:YAG ceramic medium is given in Fig. 4c. The propagation losses at 632.8 nm were measured to be 1.4 and 1.2 dB/cm for waveguides CWG-d and CWG-e, respectively, and losses of the CWG-f waveguide were 1.3 dB/cm.



Fig. 5 – Performances of laser emission at 1.06 μ m obtained from the circular waveguides inscribed in the Nd:YAG ceramic media, for operation in: a) quasi-cw regime; b) cw mode; OCM with T = 0.05.

The laser emission characteristics at 1.06 µm that were obtained with an OCM of T = 0.05 are given in Fig. 5. The CWG-d waveguide yielded laser pulses with $E_p = 1.6$ mJ at optical efficiency $\eta_0 = 0.13$; the slope efficiency was $\eta_s = 0.16$ (Fig. 5a). Better results, i.e. pulses with $E_p = 2.15$ mJ (at $\eta_0 = 0.16$) and slope $\eta_s = 0.20$ were measured from waveguide CWG-f. An increased absorption efficiency of the pump pulse energy in the 1.1 at.% Nd:YAG compared with that of the 0.7 at.% Nd:YAG could be a reason for this behavior. On the other hand, the CWG-d waveguide has a small crack (it can be observed in Fig. 4a) that could be responsible for additional losses of the waveguide and that could influence the laser emission. Indeed, the CWG-d waveguide operated with low performances in cw regime; furthermore, the output power fluctuated in time and eventually vanished. On the other hand, the CWG-f waveguide outputted ~0.4 W cw power at 1.06 µm (Fig. 5b), at optical efficiency $\eta_0 = 0.11$ and with slope efficiency $\eta_s = 0.20$. It is also worthwhile to mention that in the case of the 0.7 at.% Nd:YAG single crystal the highest cw output power at 1.06 µm of 0.39 W ($\eta_0 = 0.10$) was delivered by the elliptical CWG-a waveguide; the slope efficiency was $\eta_s = 0.13$.

As it was mentioned, these cladding waveguides were obtained using a translation technique in which the fs-laser beam and the laser medium direction on which lasing occurs are perpendicular to each other [10]. The Nd:YAG is translated and once the writing is made along its entire length the fs-laser focusing position is moved to a new location. Many parallel tracks that simulate the waveguide shape are obtained in this way. However, there is always a space of unmodified refraction index left between each track, and all these zones with unchanged refraction index can increase the waveguide propagation losses.



Fig. 6 – a) The set-up used for inscribing circular waveguides in a Nd:YAG ceramic medium by helical translation is shown. Photos of the waveguides with diameter; b) CWG-g – ϕ = 100 µm and; c) CWG-h – ϕ = 50 µm that were obtained by this technique are presented.

An alternative solution that can eliminate these regions is to move the Nd:YAG medium on a helical trajectory during the writing process. This new arrangement is shown in Fig. 6a. Thus, the laser medium is positioned with surface S1 on the motorized stage, it is moved circularly in the Oxy plane and translation is performed on direction Oz. In the new writing experiments we used a 10 × microscope objective that focused the fs-laser beam to a diameter (in air) of ~12 µm. The fs-laser pulse energy was set to 15 µJ. Waveguides with diameters $\phi = 100 \ \mu m$ (CWG-g) and $\phi = 50 \ \mu m$ (CWG-h) that were obtained by this inscribing technique in a 5 mm long, 1.1 at.% Nd:YAG ceramic medium are shown in Fig. 6b and Fig. 6c, respectively. It is observed that the circular walls are well defined, without discontinuities. Consequently, the propagation losses were reduced to 1.1 dB/cm for the DWG-g waveguide and to 1.2 dB/cm for waveguide DWG-h. Furthermore, the writing time was very much decreased, from ~1 hour in the case of a structure like CWG-f (Fig. 4c) to less than 2 min. for the 100-µm diameter CWG-g waveguide (Fig. 6b). On the other hand, this method requires a carefully choice of the focusing optics in order to obtain tracks in a medium of sufficient length for efficient absorption of the pump beam. We mention that recently this writing technique was used to obtain waveguides in an As_2S_3 glass sample [19]; the radius of an inscribed track was below 10 μ m, its length was 25 mm and, specific to a glass, this track of increased refraction index was used itself for light guiding. Therefore, it is for the first time to the best of our knowledge when helical translation is applied to inscribe waveguides in a laser medium.

Characteristics of the laser emission at 1.06 μ m recorded from these two waveguides under quasi-cw pumping are shown in Fig. 7a (the best performances were obtained with an OCM of transmission T = 0.05). Pulses with energy $E_p = 2.65$ mJ (for $E_{pump} = 13.1$ mJ, then with $\eta_0 = 0.20$) and slope $\eta_s = 0.23$ were obtained from waveguide CWG-g. The CWG-h waveguide improved the pulse energy to $E_p = 3.45$ mJ and slope η_s increased to 0.29. On the other hand, when the pump was made in cw mode the CWG-g waveguide yielded 0.48 W power at 1.06 μ m with slope $\eta_s = 0.24$; the maximum pump power was 3.7 W. The CWG-h waveguide increased the cw power at 0.51 W, with slope $\eta_s = 0.25$. An explanation of these improvements could be the fact that although less pump light is coupled into CWG-h ($\phi = 50 \mu$ m) than in CWG-g ($\phi = 100 \mu$ m) a better overlap between the pumped volume and the laser beam is obtained in the CWG-h waveguide.

Figure 7b compares the performances of laser emission at 1.3 μ m recorded from the 100- μ m diameter CWG-f waveguide that was inscribed by the classical translation technique and the CWG-g waveguide (of the same dimension) that was obtained by the helical movement of the 1.1 at.% Nd:YAG ceramic medium. Laser pulses with energy $E_p = 1.15$ mJ at slope $\eta_s = 0.12$ were obtained from CWG-g; these results were better than the laser pulses of energy $E_p = 1.05$ mJ and slope $\eta_s = 0.11$ that were yielded by the CWG-f waveguide. Finally, Table 1 summarizes the energy of laser pulses emitted at 1.06 and 1.3 μ m by the various waveguides that were characterized in this work.



Fig. 7 – a) Laser pulse energy at 1.06 μ m obtained from the waveguides inscribed by helical movement of the 1.1 t.% Nd:YAG ceramic (OCM with T = 0.05); b) comparison of E_p at 1.3 μ m delivered by the waveguides with $\phi = 100 \mu$ m that were written by the two techniques in 1.1 at.% Nd:YAG ceramics (OCM with T = 0.03).

Table 1

The main results reported in this work for laser emission at 1.06 and 1.3 μ m from the cladding waveguides that were inscribed in Nd:YAG single crystal or ceramic media are given. CWG-a (elliptical, 120 μ m × 165 μ m); CWG-b (circular, $\phi = 80 \,\mu$ m); CWG-c (rectangular, 30×80 μ m²); CWG-d, CWG-f and CWG-g (circular, $\phi = 100 \,\mu$ m); CWG-e and CWG-h (circular, $\phi = 50 \,\mu$ m). The pump was made in quasi-cw regime with a fiber-coupled diode laser at 807 nm

			$\lambda_{m} = 1.06 \mu m$			$\lambda_{om} = 1.3 \mu m$		
Nd:YAG Cladding waveguide	Propagation losses (dB/cm)	Laser pulse energy E_p (mJ)	$\begin{array}{c} \text{Optical} \\ \text{officiency} \\ \eta_0 \end{array}$	Slope efficiency η_s	Laser pulse energy E_p (mJ)	$\begin{array}{c} \text{Optical} \\ \text{officiency} \\ \eta_o \end{array}$	Slope efficiency η_s	
0.7 at.% Nd, single crystal	CWG-a CWG-b CWG-c	1.3 1.6 2.2	1.85 0.7 0.8	0.20 0.08 0.09	0.25 0.15 0.14	0.35 0.3	0.04 0.03	0.08 0.07 -
0.7 at.% Nd, ceramic	CWG-d CWG-e	1.4 1.2	1.6 1.8	0.13 0.15	0.16 0.17	- 1.2	0.09	0.12
1.1 at.% Nd, ceramic	CWG-f	1.3	2.15	0.16	0.20	0.9	0.07	0.11
1.1 at.% Nd, ceramic	CWG-g CWG-h	1.1 1.2	2.65 3.45	0.20 0.26	0.23 0.29	1.15 1.05	~0.09 0.08	0.12 0.11

We mention that laser emission at 1.3 μ m was also observed under cw pumping. However, it was of low level (few tens of mW for the pump with 3.7 W at 807 nm) in the case of all waveguides that were inscribed by the classical translation technique and, furthermore, it was unstable, showing time fluctuations. The circular CWG-h waveguide increased the 1.3 μ m cw power at 0.15 W (but still it is of low level). The heat generated in Nd:YAG that increases during lasing in comparison with non-lasing regime for laser media with doping below 1.14 at.% Nd could be a reason for this behavior [20, 21]. The use of more concentrated Nd:YAG media and controlled cooling could be ways of action for improving the laser emission at 1.3 μ m.

3. CONCLUSIONS

In summary, we have realized buried cladding waveguides in Nd:YAG single crystal and ceramic media by direct writing with a fs-laser beam. Classical techniques in which the laser medium is translated perpendicular to the fs-laser beam and many tracks are written around a defined contour, as well as a new method that employs helical translation of the laser medium were used for waveguides writing. The propagation losses have been determined for each waveguide. Laser emission at 1.06 and 1.3 µm has been obtained employing the pump with a fiber-coupled diode laser at 807 nm. Laser pulses with energy $E_p = 3.45$ mJ and 0.51 W of cw output power at 1.06 µm were obtained from a 50-µm in diameter waveguide that was inscribed by the helical movement method in a 5-mm long, 1.1 at.% Nd:YAG ceramic medium. The same waveguide yielded pulses with $E_p = 1.05$ mJ at 1.3 µm. Further investigations will concentrate on improving the Nd:YAG waveguides laser emission performances in cw mode of operation. Furthermore, realization of cladding waveguides in Nd-vanadates laser crystals, in passively Q-switched composite Nd:YAG/Cr⁴⁺:YAG media, or generation of visible light from waveguides inscribed in a hybrid laser medium/nonlinear crystal arrangement are aims of our future work in this area. This kind of waveguides shows good prospects for realizing compact and efficient diode-pumped laser sources with applications in optoelectronics.

ACKNOWLEDGEMENTS

This work was supported by a grant of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI, project number PN-II-ID-PCE-2011-3-0363.

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Received February 20, 2014

Diode-laser pumping into the emitting level for efficient lasing of depressed cladding waveguides realized in Nd:YVO₄ by the direct femtosecondlaser writing technique

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Abstract: Depressed cladding waveguides have been realized in Nd:YVO₄ employing direct writing technique with a femtosecond-laser beam. It was shown that the output performances of such laser devices are improved by the reduction of the quantum defect between the pump wavelength and the laser wavelength. Thus, under the classical pump at 808 nm (i.e. into the ${}^{4}F_{5/2}$ level), a 100-µm diameter circular waveguide inscribed in a 0.7-at.% Nd:YVO₄ outputted 1.06-µm laser pulses with 3.0-mJ energy, at 0.30 optical efficiency and slope efficiency of 0.32. The pump at 880 nm (i.e. directly into the ${}^{4}F_{3/2}$ emitting level) increased the pulse energy at 3.8 mJ and improved both optical efficiency and slope efficiency at 0.36 and 0.39, respectively. The same waveguide yielded continuous-wave 1.5-W output power at 1.06 µm under the pump at 880 nm. Laser emission at 1.34 µm was also improved using the pump into the ${}^{4}F_{3/2}$ emitting level of Nd:YVO₄.

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OCIS codes: (140.3580) Lasers, solid-state; (140.3530) Lasers, neodymium; (140.5560) Pumping; (230.7380) Waveguides, channeled; (130.3990) Micro-optical devices.

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1. Introduction

The inscribing process of various structures in amorphous or crystalline materials is nowadays recognized as a suitable and powerful tool for fabrication of various miniature components for integrated optical devices. Using this technique, localized (at micrometer scale) changes of the refractive index are induced by a femtosecond (fs)-laser beam [1, 2]. Of great interest for optoelectronics are the waveguide lasers. In general, such a device possesses a low threshold of emission due to a small size of the pump beam, whereas the high overlap between the pump beam and the laser beam along the entire medium length leads to good output performance.

Waveguides were inscribed by fs-laser writing in many glasses, laser crystals or nonlinear media [3]. Among them the depressed cladding waveguides, which were proposed and for the first time realized by Okhrimchuk *et al* [4], consist of a region of unmodified medium that is surrounded by a large number of inscribed tracks with lower refractive index. Contrary to the

'double-line' waveguides, which are limited at 10 μ m to 20 μ m separation between tracks and that allow propagation of linearly-polarized beams [5–9], a depressed cladding waveguide can be realized with a large cross section. Furthermore, the waveguide core can be shaped to allow the pump with array or fiber-coupled diode lasers. Some examples are the circular, rectangular, trapezoidal or hexagonal waveguides written in Nd:YAG [4, 10, 11], circular in the mid-infrared emitting Tm [12, 13] and polycrystalline Cr:ZnS [14, 15] lasers, or rhombic in Pr:YLiF₄ with emission into the visible spectrum [16]. Recently, we have used the pump with a fiber-coupled diode laser to achieve efficient laser emission from circular depressed cladding waveguides fabricated in Nd:YAG by the fs-laser writing method [17–19].

Nd-vanadate crystals have suitable spectroscopic characteristics (like high absorption and emission cross sections) and good thermal properties that recommend these media for efficient, miniature lasers [20]. Until now, circular depressed cladding waveguides were inscribed in Nd:YVO₄ [21] and circular depressed double-cladding waveguides have been realized in Nd:GdVO₄ [22]. Furthermore, efficient 1.06-µm laser emission with slope efficiency (versus the absorbed pump power) higher that 50% and output power of few-hundreds of mW was achieved from these waveguides using the pump at 808 nm with tunable, linearly-polarized Ti:sapphire lasers [21, 22].

In this work we report on realization of depressed cladding waveguides in Nd:YVO₄ by the direct fs-laser writing technique and obtain efficient laser emission at 1.06 µm and 1.34 µm under the pump with a fiber-coupled diode laser. Thus, using classical pump at 808 nm (i.e. into the highly absorbing ${}^{4}F_{5/2}$ emitting level), a 100-µm in diameter cladding waveguide that was inscribed in a 4.8-mm long, 0.7-at.% Nd:YVO₄ delivered laser pulses with 3.0-mJ energy (E_p); with respect to the absorbed pump pulse energy, the optical-to-optical efficiency (η_{oa}) and the slope efficiency (η_{sa}) were 0.30 and 0.32, respectively. The waveguide outputted 0.9-W continuous-wave (cw) power at 1.06 µm with efficiency $\eta_{oa} = 0.14$ and slope $\eta_{sa} = 0.19$.

In order to increase the waveguide performances we have used the pump at 880 nm, directly into the ${}^{4}F_{3/2}$ emitting level [23–27]. Thus, by decreasing the quantum defect between the pump wavelength and the laser wavelength and by making use of the Nd:YVO₄ high absorption efficiency at 880 nm, which is about 70% of that corresponding to the 808-nm absorption [20, 25, 26], systematic improvements of the laser emission characteristics have been obtained. For the pump at 880 nm the same waveguide outputted laser pulses with $E_p = 3.8 \text{ mJ}$ at increased optical efficiency $\eta_{oa} = 0.36$ and slope $\eta_{sa} = 0.39$; furthermore, the cw output power increased at 1.5 W (with $\eta_{oa} = 0.27$ and $\eta_{sa} = 0.28$). Improvements of the laser emission performances at 1.34 µm were also obtained for the pump at 880 nm in comparison with the 808-nm pump. The measurements of the Nd:YVO₄ temperature prove that less heat is generated in the laser crystal for the pump directly into the ${}^{4}F_{3/2}$ emitting level. This is the first time when the pump at 880 nm is applied to fs-laser inscribed waveguides and could be a good approach for fabricating efficient integrated waveguide lasers pumped by diode lasers.

2. Waveguides fabrication and characterization: experimental conditions

For inscribing tracks in Nd:YVO₄ we used the same facility, as the one in our previous reports [17–19]. Thus, the laser beam at 775 nm with 200-fs duration, 2-kHz repetition rate and energy up to 0.6 mJ was delivered by a Clark CPA-2101 chirped-pulsed amplified system. A combination of half-wave plate, a polarizer and a neutral filter was used to vary the fs-laser beam energy. Focusing into the laser medium was made with a $20\times$ microscope objective of numerical aperture NA = 0.30; the beam diameter at the waist location (in air) was ~5.0 µm.

The laser crystals were three a-cut Nd:YVO₄ media with 0.5-at.%, 0.7-at.% and 1.0-at.% Nd doping; the thickness *t* (Oz axis) and width *w* (Ox axis) were 3.0 mm and 6.0 mm, respectively. Each crystal was positioned on a XYZ motorized stage that was translated along axis Oy (corresponding to the crystal length ℓ) at a speed of 50 µm/s. Circular cladding waveguides of 100-µm diameter were obtained by inscribing parallel tracks (that were positioned ~5 µm apart each other) around circular contours. A square waveguide (80 µm ×

80 µm) was also realized in the 0.5-at.% Nd:YVO₄ crystal, to prove the writing method versatility. The waveguides were centered 500-µm below each $w \times \ell$ medium surface. Through successive attempts (and by monitoring the writing process with a video camera), tracks were obtained by keeping the fs-laser pulse energy slightly below 0.3 µJ. The lateral sides of each Nd:YVO₄ crystal were polished after the writing process. Thus, the final length of the 0.5-at.%, 0.7 at.% and 1.0-at.% Nd:YVO₄ crystals was 7.2 mm, 4.8 mm and 3.6 mm, respectively.

The depressed circular waveguides will be denoted by CWG-1 (0.5-at.% Nd:YVO₄), CWG-2 (0.7-at.% Nd:YVO₄) and CWG-3 (1.0-at.% Nd:YVO₄), whereas SWG (0.7-at.% Nd:YVO₄) will stand for the square-shaped waveguide. Microscope photos of waveguides CWG-1 and SWG are shown in Fig. 1(a) and Fig. 1(b), respectively. It can be observed that the inscribed tracks are clear with no visible cracks. The propagation losses were evaluated by coupling a 632.8-nm HeNe laser into each waveguide and by measuring the power of the transmitted light. After extracting the coupling efficiency (that was evaluated to unity) and the Fresnel losses, we concluded that propagation losses for the HeNe beam polarized parallel to the inscribed tracks (axis Oz in Fig. 1(a)) were 2.4 dB/cm for CWG-1, in the 1.5 to 1.7 dB/cm range for CWG-2 and CWG-3, whereas the square SWG waveguide has a little higher losses (3.4 dB/cm). An increase of the losses, between 5.5 to 6.0 dB/cm for the circular waveguides and nearly 6.3 dB/cm for the square-shape waveguide, was observed when the HeNe beam was polarized perpendicular to the inscribed tracks; this could be attributed to some leakage of the light through the crystal left unmodified between the tracks [18].



Fig. 1. Microscope photos of the depressed cladding waveguides inscribed in the 0.5-at.% Nd:YVO₄ crystal are shown: (a) CWG-1, circular with diameter of 100 μ m and (b) SWG, 80 μ m × 80 μ m square; the white dashed lines indicate the waveguides' boundary. Fluorescence images of the waveguides are presented: (c) CWG-1, (d) CWG-2, inscribed in the 0.7-at.% Nd:YVO₄, (e) CWG-3, written in the 1.0-at.% Nd:YVO₄, and (f) the waveguide SWG.

The optical pump for the laser emission experiments was made with fiber-coupled diode lasers (LIMO Co., Germany) at 808 nm and at 880 nm (with no polarization control of the pump beam). Each fiber end (both with diameter of 100 μ m and NA = 0.22) was imaged into a waveguide through a collimating lens of 50-mm focal length and a 30-mm focal length focusing lens. The diodes were operated in quasi-cw regime (1.0-ms pump pulse duration and up to 100-Hz repetition rate), as well as in cw mode. The resonator was linear and consisted of two plane mirrors that were positioned very close to each Nd:YVO₄ crystal sides. The rear mirror (the one facing the pump line) was coated high reflectivity HR (reflectivity, R > 0.998) at the laser emission wavelength (λ_{em}) of 1.06 µm or 1.34 µm and with high transmission, HT (transmission, T> 0.98) at the pump wavelengths (λ_p) of 808 nm and 880 nm. For the emission at 1.06 µm several out-coupling mirrors (OCM) with T between 0.01 and 0.10 were used. On the other hand, in the case of lasing at $1.34 \,\mu\text{m}$ the OCM had a specified T (between 0.02 and 0.07) at this wavelength, and it was also coated HT (T > 0.95) at 1.06 µm in order to suppress emission at this high-gain line. In addition, a spectrometer was used to check the absence of the 1.06-µm line during emission at 1.34 µm. Fluorescence images of the waveguides (which were recorded with a 190-1100 nm spectral range Spiricon camera, model SP620U) are given in Fig. 1(c) for waveguide CWG-1, in Fig. 1(d) for waveguide CWG-2, in

Fig. 1(e) for waveguide CWG-3 and in Fig. 1(f) for waveguide SWG. Good confining of the laser beam in the waveguides can be observed.

3. Laser emission results and discussion

Figure 2 presents the laser emission performances at 1.06 µm obtained from the CWG-2 waveguide under quasi-cw pumping (100-Hz repetition rate). We mention that the pump beam absorption efficiency was determined by measuring the incident and the transmitted energy of the pump pulse after each waveguide and extracting the Fresnel losses at the incident surface of a Nd:YVO₄ laser crystal. Besides, these measurements were performed in nonlasing condition; therefore, while the diode current was varied a neutral filter was placed between the coupling lenses in order to keep the pump beam intensity low, such as to avoid the saturation effects of the absorption [28]. The filter was removed when lasing was investigated. Furthermore, in order to compare the laser performances at similar absorption, in all experiments the maximum energy of a pump pulse was limited to 11.5 mJ for the pump at 808 nm and to 17.0 mJ for the 808-nm pumping. Pulses with maximum energy $E_p = 3.0$ mJ were measured under the pump at 808 nm (OCM with T = 0.05); the optical-to-optical efficiency and the slope efficiency with respect to the absorbed energy of the pump pulse were $\eta_{oa} = 0.30$ and $\eta_{sa} = 0.32$, respectively. The change of λ_p to 880 nm improved the laser pulse characteristics: E_p increased to 3.8 mJ (with $\eta_{oa} = 0.36$), whereas η_{sa} amounted to 0.39. Insets of Fig. 2 show the laser beam near-field distributions at the maximum E_p . A measurement of M² factor (which was done by the 10%-90% knife-edge method) concluded that the laser beam had $M^2 = 9.8$ for the pump at 808 nm and a higher value, $M^2 \sim 15.0$ for the pump at 880 nm. This behavior is different from that observed in our previous works [25–27], where a change of λ_p from 808 nm to 880 nm improved the laser beam quality. However, one should consider that in the present experiments the pump is made in a waveguide structure and not in the bulk material. Indeed, when the pump was performed in bulk at 808 nm, the 0.7-at.% Nd:YVO₄ crystal yielded pulses at 1.06 μ m with energy E_p = 5.5 mJ (at η_{oa} = 0.62) and slope $\eta_{sa} = 0.64$. The laser beam M² factor was 4.6. The change of λ_p to 880 nm increased E_p to 6.4 mJ ($\eta_{oa} = 0.72$); the slope rose to $\eta_{sa} = 0.74$ and the laser beam M^2 improved to 4.2.



Fig. 2. Laser pulse energy at 1.06 μ m obtained from waveguide CWG-2 (0.7-at.% Nd:YVO₄) under the pump at 808 nm and at 880 nm. Insets are the laser beam near-field distributions (2D maps) at the indicated points. T is the OCM transmission at 1.06 μ m.

Performances of laser emission at 1.34 μ m yielded by waveguide CWG-1 (0.5-at.% Nd:YVO₄) are shown in Fig. 3. Under the classical pump at 808 nm this waveguide yielded pulses with energy $E_p = 1.5$ mJ at optical efficiency $\eta_{oa} = 0.14$ and slope $\eta_{sa} = 0.19$. The laser beam M² factor was ~5.9. For the pump directly into the emitting level the pulse energy

increased to $E_p = 1.8$ mJ (with $\eta_{oa} = 0.18$) and the slope improved to $\eta_{sa} = 0.23$; the laser beam quality was characterized by M²~9.2.

The emission performances recorded under quasi-cw pumping are summarized in Table 1. It can be observed that for lasing at 1.06 μ m the depressed circular waveguides outputted pulses with quite similar characteristics. Thus, under the pump at 808 nm the pulse energy E_p was in the range of 2.8 mJ (CWG-1) to 3.3 mJ (CWG-3) at optical efficiency η_o of 0.26 (CWG-1) to 0.32 (CWG-3). A systematic increase of E_p and improvements of η_o and of the slope efficiency η_{sa} were obtained by changing λ_p to 880 nm. It was observed that lower performances were obtained from the square SWG waveguide; because the coupling efficiency of the pump beam in all waveguides was evaluated to unity, this behavior was attributed to a smaller overlap between the pump beam and the laser beam in SWG in comparison with the circular waveguides. Also, it can be seen that the pump at 880 nm directly into the ${}^4F_{3/2}$ emitting level improved the emission parameters at 1.34 μ m, in comparison with classical pump at 808 nm.



Fig. 3. Quasi-cw mode operation at $1.34 \ \mu m$ of the CWG-1 waveguide (0.5-at.% Nd:YVO₄) under the pump at 808 nm and at 880 nm. T is the OCM transmission at $1.34 \ \mu m$.

Table 1. Characteristics of laser emission at 1.06 μ m (OCM with T = 0.05) and at 1.34 μ m
(OCM with T = 0.04) obtained under the pump at 808 nm and at 880 nm, quasi-cw mode
operation

			$\lambda_{em} = 1.06 \ \mu m$			$\lambda_{em} = 1.34 \ \mu m$		
Nd:YVO ₄	Device	$ke = \begin{pmatrix} \lambda_p \\ (nm) \end{pmatrix}$	Laser pulse energy, E _p (mJ)	Optical efficiency, η _{oa}	Slope, η _{sa}	Laser pulse energy, E _p (mJ)	Optical efficiency, η _{oa}	Slope, η _{sa}
0.5-% Nd, 7.2 mm	CWG-1	808, 880	2.8, 3.5	0.26, 0.32	0.29, 0.37	1.5, 1.8	0.14, 0.18	0.19, 0.23
	SWG	808, 880	1.7, 2.0	0.14, 0.16	0.16, 0.20	0.65, 0.71	0.065, 0.075	0.085, 0.10
0.7-at.% Nd, 4.8 mm	CWG-2 ^a	808, 880	3.0, 3.8	0.30, 0.36	0.32, 0.39	-	-	-
1.0-at.% Nd, 3.6 mm	CWG-3	808, 880	3.3, 3.7	0.32, 0.36	0.35, 0.39	1.0, 1.23	0.10, 0.13	0.14, 0.18

^aThe CWG-2 was not used for emission at $1.34 \,\mu$ m; due to the good performances at $1.06 \,\mu$ m it was intended for other experiments.

It is known that quasi-cw pumping reduces significantly the laser crystal thermal load and thus allows lasing with good performances. In the next experiments the waveguides emission

characteristics were investigated in cw-pumping regime. For the pump at 880 nm the CWG-2 waveguide yielded 1.5-W output power (P_{out}) with efficiency $\eta_{oa} = 0.27$ (absorbed pump power, $P_{abs} = 5.5$ W); the slope efficiency was $\eta_{sa} = 0.28$ (as shown in Fig. 4). On the other hand, this waveguide delivered $P_{out} = 0.9$ W at 1.06 µm for $P_{abs} = 5.2$ W at 808 nm (η_{oa} ~0.17); signs of power saturation were evident for P_{abs} in excess of 5.5 W at 808 nm, most probably due to stronger thermal effects induced in the waveguide at this wavelength λ_p . Table 2 summarizes the best results measured in cw mode operation at 1.06 µm from all the waveguides. Watt-level emission at 1.06 µm was available also from CWG-1 ($P_{out} = 1.44$ W) and CWG-3 ($P_{out} = 1.21$ W) under the pump at 880 nm. During these experiments the pump power at 808 nm and at 880 nm was limited to ~5.8 W and 8.0 W, respectively.



Fig. 4. Cw operation at 1.06 μ m recorded from the CWG-2 waveguide, OCM with T = 0.05. The near-field distribution (2D plot) at the maximum output power is shown for the pump at 880 nm.

Nd:YVO ₄	Waveguide	$\lambda_{p}\left(nm\right)$	Output power, P _{out} (W)	Optical efficiency, η _{oa}	Slope, η_{sa}
0.5-at.%	CWG-1	808, 880	1.25, 1.44	0.23, 0.28	0.25, 0.31
Nd, 7.2 mm	SWG	808, 880	0.54, 0.63	0.09, 0.11	0.10, 0.13
0.7-at.% Nd, 4.8 mm	CWG-2	808, 880	0.9, 1.5	0.17, 0.27	0.20, 0.28
1.0-at.% Nd, 3.6 mm	CWG-2	808, 880	1.13, 1.21	0.27, 0.30	0.30, 0.38

We mention that cw laser emission at 1.34 μ m was obtained from all the circular waveguides, but of low level. For example, CWG-1 delivered P_{out} = 0.2 W for P_{abs} = 4.3 W at 880 nm; under similar P_{abs} at 808 nm the power P_{out} was limited to 0.15 W and showed time fluctuations. Increased thermal effects for the 1.34- μ m emission in comparison with lasing at 1.06 μ m are believed to be responsible for these results, like in the case of Nd:YAG [29, 30].

It is known that in the case of laser emission at 1.06 μ m a change of λ_p from 808 nm to 880 nm increases the quantum defect ratio between the pump wavelength and the laser wavelength ($\eta_{qd} = \lambda_p / \lambda_{em}$) by ~8.8% (i.e. from η_{qd} ~0.76 for $\lambda_p = 808$ nm to η_{qd} ~0.827 for $\lambda_p =$ 880 nm). In conditions of efficient emission this could induce a decrease of the generated heat from 0.24 (for $\lambda_p = 808$ nm) to ~0.173 (for $\lambda_p = 880$ nm), i.e. by ~28% [25, 26]. A proof of the heat generation reduction is the laser medium temperature under the two wavelengths of pumping. We comment that during the previous lasing experiments each laser crystal was wrapped in indium foil and placed in contact with a copper block. For the next measurements

the Nd:YVO₄ upper cover (the indium foil and the copper) was removed and the crystal surface temperature was measured with a FLIR T620 thermal camera (-40° C to + 150°C range, $\pm 2^{\circ}$ C accuracy). From these data the temperature of each Nd:YVO₄ crystal surface positioned right above the waveguide was read. Although this is not the exact temperature in the waveguide (because the waveguide was positioned 500-µm below the crystal surface, and because of modified cooling conditions), the data suggest general behavior of the heat generated in the crystal under pumping at 808 nm and 880 nm, in lasing as well in the nonlasing conditions.



Fig. 5. Maximum temperature of the 0.7-at.% Nd:YVO₄ crystal upper surface that was measured along the waveguide CWG-2 for an absorbed pump power of 5 W at (a) 808 nm and (b) 880 nm, nonlasing and lasing at 1.06 μ m. Insets are the temperature maps of the laser crystal surface. The white dashed lines show the waveguide position.

Figure 5 shows the maximum temperature of the 0.7-at.% Nd:YVO₄ upper surface for P_{abs} = 5.0 W at 808 nm (Fig. 5(a)) and at 880 nm (Fig. 5(b)). For the pump at 808 nm the temperature rose to $\sim 128^{\circ}$ C in nonlasing regime (this peak was obtained ~ 0.5 mm inside the waveguide, corresponding to the optimum focusing position of the pump beam). Once the lasing was allowed, the maximum temperature (T_{max}) decreased to ~108°C (Fig. 5(a)); the laser output power was ~0.9 W (Fig. 4). On the other hand, under the pump at 880 nm and nonlasing T_{max} was ~100°C; under lasing (with output power of ~1.3 W, Fig. 4) T_{max} was reduced to ~90°C (Fig. 5(b)). It should be also noted that the temperature distributions are different, showing better uniformity under the pump at 880 nm; this is a consequence of a lower absorption coefficient at this pump wavelength in comparison with that at 808 nm. Similar behavior was observed for the other cladding waveguides. Evaluation of the temperatures corresponding to the exact experimental conditions can be performed from these data, a subject that will be considered in future. Other investigations could consider realizing of waveguides with decreased propagation losses, by improving the present writing techniques or by using the helical movement method [18]. It is also worthwhile to mention that the absorption efficiency was nearly 0.94 for the pump at 808 nm (for the waveguide CWG-1 that was inscribed in the 7.2-mm long, 0.5-at.% Nd:YVO₄ crystal) and about 0.65 for the pump at 880 nm of the same waveguide; the design of waveguides with higher absorption at 880 nm will be also considered in further works.

4. Conclusions

In summary, we report on realization of depressed cladding waveguides in Nd:YVO₄ by the direct writing technique with a fs-laser beam and have obtained laser emission from these waveguides under the pump with fiber-coupled diode lasers. Employing the classical pump at 808 nm (i.e. into the highly-absorbing ${}^{4}F_{5/2}$ level), laser pulses at 1.06 µm with 3.0-mJ energy

at optical efficiency of 0.30 and 0.32 slope efficiency have been measured from a circular waveguide of 100-µm diameter that was inscribed in a 0.7-at.% Nd:YVO₄ crystal. It has been proved that the pump directly into the ${}^{4}F_{3/2}$ emitting level is an effective method for improving the emission performances of such a laser device. Thus under the pump at 880 nm the same waveguide yielded laser pulses with increased energy of 3.8 mJ, at higher optical efficiency and slope efficiency of 0.36 and 0.39, respectively. Cw output power of 1.5 W at 1.06 µm was outputted by this waveguide for the pump at 880 nm, in comparison with the 0.9-W output power that was achieved for the 808-nm pump. A similar waveguide inscribed in a 0.5-at.% Nd:YVO₄ crystal yielded laser pulses at 1.34 μ m with 1.5-mJ energy (at 0.14 optical efficiency) and slope efficiency of 0.19, whereas the pump at 880 nm improved the pulse energy at 1.8 mJ (with optical efficiency of 0.18) and increased the slope to 0.23. This is the first report on diode-pumped laser emission in depressed cladding waveguides that were realized in Nd:YVO₄ by the fs-laser beam writing. Furthermore, the results of this work suggest that the pump with diode lasers directly into the emitting level could be a good solution for realization of efficient waveguide lasers that are inscribed in Nd-vanadate laser media.

Note: While the manuscript was in the peer-review process, results on fabrication and laser performances of a depressed circular waveguide that was inscribed in Nd:GdVO₄ were reported [31]. Cw emission and Q-switch operation by graphene saturable absorber were achieved at 1.06 μ m employing the pump at 808 nm with a Ti:sapphire laser.

Acknowledgments

This work was financed by a grant of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI, project number PN-II-ID-PCE-2011-3-0363. The authors would like to thank Mr. F. Voicu for polishing the Nd: YVO_4 laser crystals and Dr. T. Dascalu for various discussions during the experiments.



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SQUARE Brussels Meeting Centre Brussels, Belgium

Exhibition: 15-16 April 2014 Conferences: 14-17 April 2014

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Laser Emission from Diode-Pumped Nd:YAG Cladding Waveguides Obtained by Direct Writing with a Femtosecond-Laser Beam

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ABSTRACT

Cladding waveguides have been realized in Nd:YAG by direct writing with a femtosecond-laser beam. A classical method that inscribes many tracks around the waveguide circumference with step-by-step translations of the laser medium, and a new technique in which the laser medium is moved on a helical trajectory and that delivers waveguides with well-defined walls were employed. Laser emission on the 1.06 μ m ${}^{4}F_{3/2} \rightarrow {}^{4}I_{11/2}$ transition and at 1.3 μ m on the ${}^{4}F_{3/2} \rightarrow {}^{4}I_{13/2}$ line was obtained under the pump with a fiber-coupled diode laser. Thus, laser pulses at 1.06 μ m with energy of 1.3 mJ for the pump at 807 nm with pulses of 12.5-mJ energy were recorded from a circular waveguide of 100- μ m diameter that was inscribed in a 5-mm long, 0.7-at.% Nd:YAG single crystal by the classical translation technique. A similar waveguide that was realized in a 5-mm long, 1.1-at.% Nd:YAG ceramic increased the 1.06- μ m diameter that was inscribed in the Nd:YAG ceramic by the helical-movement method yielded pulses at 1.06 μ m with increased maximum energy of 3.2 mJ; the overall optical-to-optical efficiency was 0.24, and the laser operated with a slope efficiency of 0.29. The same device outputted laser pulses at 1.3 μ m with energy of 1.15 mJ.

Keywords: Lasers, solid-state; Lasers, neodymium; Diode-pumped lasers; Optical waveguides; Micro-optical devices.

1. INTRODUCTION

The waveguide lasers are of interest in optoelectronics due to their compact dimensions, still yielding moderate or similar output performances in comparison with the bulk material [1]. This kind of optical devices can be fabricated in an existing host by different techniques, such as thermal ion in-diffusion of active rare-earth in ferroelectrics [2], ion or proton exchange [3, 4], or proton or ion beam implantation [5, 6]; proton writing is an advanced, single-pass writing method that delivers buried waveguides at a defined depth within the bulk material without using a mask on the substrate [7, 8]. On the other hand, nowadays the optical writing is recognized as a powerful and efficient technique for realizing waveguides in many transparent optical materials. This approach uses a femtosecond (fs)-laser beam with suitable wavelength, energy and temporal properties to modify locally the medium refractive index [9]. Depending also of the material type, the change of the refractive index in the irradiated zone could be either positive or negative. Thus, in many glasses, as well as in LiNbO₃, the irradiated part of material melts during the writing process and then it re-solidifies. The affected volume contracts and finally a track with a higher refractive index in comparison with that of the bulk medium is obtained; this track (or line) is used itself for light propagation [10-12].

Manufacturing of a laser waveguide in a crystal is more challenging. In comparison with glasses a different approach is used, by which regions (or boundaries) of low refractive index (that act as barriers) are realized around a crystal volume (that can be modified, or not) where the waveguide is intended to be obtained. In some cases the inscribing process induces severe changes or can even damage the crystal inside the track; a lower refractive index in comparison with that of the bulk is obtained in the irradiated line. Furthermore, an increased refractive index results in the adjacent regions by

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Laser Sources and Applications II, edited by Jacob I. Mackenzie, Helena Jelĺnková, Takunori Taira, Marwan Abdou Ahmed, Proc. of SPIE Vol. 9135, 91351F · © 2014 SPIE · CCC code: 0277-786X/14/\$18 · doi: 10.1117/12.2052250 stress-induced field. The laser waveguide may be located in the vicinity of such a track, above or below the track tips, in a small region with the increased refraction index [13]. This kind of waveguide yield laser emission of low performances and therefore is quite rare. The most employed arrangement consists of two tracks: For a separation of few μ m to few tens of μ m the refractive index contrast between the lines is increased, this region being used as the waveguide core. Linear, two-wall type waveguides were obtained in many laser media, like Nd:Y₃Al₅O₁₂ (Nd:YAG) [14-16], Yb:YAG [17, 18], or Nd:YVO₄ [19-21], Nd:GdVO₄ [22] and Nd:LuVO₄ [23], Yb-doped monoclinic potassium double tungstates, Yb:KGd(WO₄)₂ and Yb:KY(WO₄)₂ [24], or Pr:SrAl₁₂O₁₉ [25] and Pr:YLiF₄ (Pr:YLF) [26]. Curved two-wall type waveguides were inscribed recently in Yb:YAG [27]. Laser emission was obtained from these waveguides using mainly the pump with tunable Ti:sapphire lasers, whereas the pump with diode lasers was considered in few papers [18, 24, 25].

The demonstration of the first depressed-cladding waveguide in Nd:YAG [28] was a significant step toward further size reduction of a waveguide laser, which should also include the pump source that usually is an array or a fiber-coupled diode laser. Using this fs-laser writing technique many tracks are inscribed around the contour of a defined material volume, i.e. of the waveguide core. There is no damage of the irradiated material (inside the track); furthermore, the change of the refractive index averaged on the cross-section of a track is negative [29, 30]. Tubular waveguides were written in Nd:YAG single crystals [28-30] and Nd:YAG ceramic media [31], in Cr⁴⁺:YAG saturable absorber crystal for Q-switch operation [32], in Tm:YAG [33], Nd:YVO₄ [34] or Pr:YLF [26], or in Nd:LGS [35] and ZnS [36]. Moreover, circular double-cladding waveguides were realized in Nd:YAG [37, 38]. Laser emission under the pump with diode lasers has been reported in some papers [26, 28-30], but still the pump with Ti:sapphire laser was principal.

Recently we have reported realization of two-wall type waveguides and of cladding waveguides with elliptical, circular and rectangular shapes in Nd:YAG single crystal, from which laser emission at 1.06 µm and at 1.3 µm was obtained under the pump with a fiber-coupled diode laser [39, 40]. Furthermore, laser emission at 946 nm was observed from a large-core elliptical waveguide that was written in a 0.7-at.% Nd:YAG single crystal. The investigations were extended to Nd:YAG ceramics of various doping level, and efficient laser emission was recorded from circular waveguides with up to 100-µm diameter [41]. In this work we are presenting additional results on emission at 1.06 µm and at 1.3 µm from cladding waveguides that were inscribed in Nd:YAG single crystal and ceramic media by the classical step-by-step translation method [28]. Furthermore, we are applying for the first time a new writing scheme, in which the laser medium is moved on a helical trajectory [42], to obtain circular cladding waveguides with well defined walls. Efficient laser emission is demonstrated from these novel waveguides under the pump with a fiber-coupled diode laser.

2. EXPERIMENTAL CONDITIONS. RESULTS AND DISCUSSION

2.1 The writing techniques

In order to write tracks in Nd:YAG we used two experimental arrangements, as shown in Fig. 1. The fs-laser pulses were delivered by a chirped pulsed amplified system (CLARK CPA-2101). This laser emitted pulses at 775 nm with energy up to 0.6 mJ; the pulse repetition rate and duration were 2 kHz and 200 fs, respectively. The beam was linear polarized and its transverse distribution was characterized by an M² factor of 1.5. An optical attenuator that consisted of a combination of half-wave plate, a polarizer and various calibrated neutral filters was used to control the fs-laser pulse energy. An optical system (which was either an objective microscope or a single aspherical lens) was employed to focus the fs-laser beam into the laser medium.

The step-by-step translation technique [28] is illustrated in Fig. 1a. In this scheme the Nd:YAG medium is moved transversally to the fs-laser beam, on the Oy direction starting from surface S1 (or S2). The fs-laser beam focusing point is moved to a new location (in the Oxz plane) once the Nd:YAG opposite surface S2 (or S1) is reached, and the writing process continues with a new translation along Oy. Thus, an unmodified volume of Nd:YAG (i.e. the waveguide core) that is surrounded by many tracks with a decreased refractive index and that acts as the waveguide wall is obtained. During the writing process care is paid to avoid the overlap between the fs-laser beam and any of the already inscribed tracks. On the other hand, the tracks are inscribed at a certain distance between (typical of few μ m), in order to avert possible fracture of the medium. Therefore, with this writing technique an unmodified (or little modified) region will remain between each consecutive tracks. These zones with unchanged (or little changed) refractive index can increase the waveguide propagation losses, thus influencing the laser emission performances.

The idea of helical movement of the laser medium during the inscribing process is illustrated in Fig. 1b. Thus, the Nd:YAG is 90° rotated on the motorized mechanical stage; the medium is moved circularly in the Oxz plane and it is translated along direction Oy (from surface S1 to surface S2). This direction is parallel to the medium axis on which





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The laser pulse energy E_p at 1.06 µm is shown in Fig. 5 versus E_{pump} for and OCM with T= 0.10. The 100-µm diameter CWG-4 waveguide delivered laser pulses with E_p = 3.2 mJ for E_{pump} = 13.1 mJ (corresponding to η_o = 0.24); the slope efficiency amounted at η_s = 0.29. The CWG-5 waveguide outputted a little high energy E_p = 3.5 mJ (with η_o = 0.265) at an improved slope efficiency η_s = 0.31. The pump-beam coupling efficiency was estimated close to unity for both waveguides, while the propagation losses are similar. Therefore, the higher performances recorded from the CWG-5 waveguide were attributed to a better overlap between the laser beam and the pump beam, in comparison with that of the CWG-4 waveguide. On the other hand, the best characteristics measured from the CWG-6 waveguide were E_p = 2.15 mJ (with η_o = 0.16) and slope η_s = 0.20.

Table 1. The main results for pulsed laser emission at 1.06 μm and 1.3 μm recorded from cladding waveguides that were inscribed in 5.0-mm long Nd:YAG media are summarized. 0.7-at.% Nd:YAG single crystal: CWG-1 (elliptical, 120 μm × 165 μm); CWG-2 (diameter φ= 80 μm); CWG-3 (φ= 100 μm). 1.1-at.% Nd:YAG ceramic: CWG-4 (φ= 100 μm); CWG-5 (φ= 80 μm); CWG-6 (φ= 100 μm).

	The	N 7. '4'	(0	$\lambda_{em} = 1.06 \ \mu m$ CM with T= 0.	10)	$\lambda_{em} = 1.3 \ \mu m$ (OCM with T= 0.03)		
Nd:YAG	cladding waveguide	technique	Laser pulse energy,	Optical efficiency,	Slope efficiency,	Laser pulse energy,	Optical efficiency,	Slope efficiency,
	U		$E_p(mJ)$	ηο	η_s	$E_p (mJ)$	ηο	η_s
0.7-at.% Nd,	CWG-1		0.8	0.09	0.15	0.3	0.03	0.07
single	CWG-2	Translation	0.7	0.08	0.14	0.25	~0.03	0.06
crystal	CWG-3		1.3	0.10	0.14	0.4	0.03	0.06
	CWG-4	Helical	3.2	0.24	0.29	1.15	0.09	0.12
1.1-at.% Nd, ceramic	CWG-5	movement	3.5	0.26	0.31	0.95	0.07	0.11
	CWG-6	Translation	2.15	0.16	0.20	0.92	0.07	0.10

The main results reported in this work are summarized in Table 1. For the emission at λ_{em} = 1.3 µm a similar resonator to that shown in Fig. 3a was used. The mirror HRM was coated HR at 1.3 µm and HT at 807 nm; the OCM had a defined T at 1.3 µm, but it was also coated HT (T> 0.995) at 1.06 µm in order to suppress emission at this high-gain wavelength. With an OCM of T= 0.03 at 1.3 µm the CWG-4 waveguide (that was inscribed in the 1.1-at.% Nd:YAG ceramic by the helical moving of the medium) yielded laser pulses with E_p = 1.15 mJ at optical efficiency $\eta_o \sim 0.9$; the slope of efficiency was η_s = 0.12. Laser pulses at 1.3 µm with E_p = 0.4 mJ were obtained from the 100-µm diameter CWG-3 waveguide that was written in the 0.7-at.% Nd:YAG single crystal by the step-by-step translation technique. In a final experiment the pump was made in cw mode with the same fiber-coupled diode laser. Output power of 0.48 W power at 1.06 µm was recorded from the CWG-4 waveguide for the pump with 3.7 W power (and an OCM with T= 0.05 at 1.06 µm); the slope was η_s = 0.24. The output power at 1.3 µm was much lower, ~0.15 W, under similar pump conditions.

3. CONCLUSIONS

In conclusion, we report on realization of cladding waveguides in Nd:YAG by direct inscribing with a fs-laser beam. A classical method in which the laser medium is step-by-step translated perpendicular to the writing direction, and a new method that uses a helical moving of the Nd:YAG medium parallel to the fs-laser beam are used. It is shown that helical movement technique allows realization of cladding waveguides with well defined walls and decreased propagation losses in comparison with the waveguides obtained by the classical inscribing method. Laser pulses with energy of 3.2 mJ at 1.06 µm and with 1.15-mJ energy at 1.3 µm were obtained from an 100-µm diameter circular waveguide that was written in a 5-mm long, 1.1-at.% Nd:YAG ceramic by the helical movement scheme. A similar waveguide that was inscribed in the same Nd:YAG ceramic yielded laser pulses with 2.15 mJ energy at 1.06 µm and with 0.92-mJ energy at 1.3 µm. The helical movement method needs a much shorter time than the classical approach in order to inscribe similar waveguides. On the other hand, the new method requires careful selection of the focusing optic for realizing a long waveguide, with adequate length for high absorption of the pump beam and efficient laser operation. The new method of helical movement of the medium could be a step forward toward realization of integrated diode-pumped lasers consisting of cladding waveguides inscribed by direct optical writing with an fs-laser beam.

ACKNOWLEDGEMENTS

This work was supported by the Romanian National Authority for Scientific Research, CNDI-UEFISCDI, project IDEI 36/2011 (PN-II-ID-PCE-2011-3-0363).

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14th International Balkan Workshop on Applied Physics



Constanța, Romania, July 2-4, 2014

Book of Abstracts

Editors:

Marius BELC, Mihai GÎRȚU Iuliana M. STĂNESCU

Constanța, 2014

S2 L07

WAVEGUIDES FABRICATED IN Nd:YAG BY DIRECT fs-LASER WRITING -REALIZATION AND LASER EMISSION UNDER DIODE-LASER PUMPING

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The optical writing is nowadays a powerful method for realizing waveguides in various transparent optical materials. This technique employs a femtosecond (fs)-laser beam to induce changes of the refractive index, the modifications being dependent of the medium type and of the fs-laser beam parameters [1]. Waveguides were fabricated in various laser media, from which efficient laser emission was obtained in principal under the pump with a Ti:sapphire laser [2].

In this work we present our recent results regarding realization of waveguide lasers in Nd:YAG by the direct fs-laser beam writing method, and on emission at 1.06 μ m and 1.3 μ m from these waveguides using the pump with a fiber-coupled diode laser.

In the first experiments we used a step-by-step translation technique [3] to inscribe two-wall type and cladding waveguides with various shapes (circular, elliptical and rectangular) in Nd:YAG single crystals and Nd:YAG ceramic media. The waveguides propagation losses were measured. The laser emission was obtained using the pump at 807 nm with a fiber-coupled diode laser. For example, laser pulses at 1.06 μ m with 0.9-mJ energy and with 0.4-mJ energy at 1.3 μ m were obtained from a two-wall type waveguide with a separation of 40 μ m that was inscribed in a 5-mm long, 0.7-at.% Nd:YAG single crystal. The overall optical-to-optical efficiency (η_o) was 0.20 at 1.06 μ m and ~0.09 at 1.3 μ m, while the slope efficiency (η_s) amounted to 0.28 and 0.17, respectively. Furthermore, a circular waveguide with 110- μ m diameter that was fabricated in the same Nd:YAG yielded an increased 1.4-mJ pulse energy at 1.06 μ m (with η_o ~0.15 and η_s = 0.22). Circular waveguides of various diameters were fabricated in longer (8.0 mm) Nd:YAG ceramics with 0.7-at.% and 1.1-at.% Nd, for which the laser performances will be discussed [4, 5].

We have also developed a new method of writing circular waveguides by moving the laser medium on a helical trajectory during the inscribing process, the medium direction of translation and the fs-laser beam being parallel [6]. Circular waveguides with well defined walls and low propagation losses were realized in a 1.1-at.% Nd:YAG ceramic, and efficient laser emission was obtained. Laser pulses at 1.06 μ m with 4.1-mJ energy (at η_o ~0.31 and η_s = 0.36) were obtained from a waveguide with 50- μ m diameter, and a 100- μ m in diameter waveguide yielded laser pulses at 1.3 μ m with 1.2-mJ energy (at η_o ~0.09 and η_s = 0.12). This kind of devices shows good potential for realization of compact, efficient laser sources for optoelectronics.

Acknowledgements This work was financed by a grant of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI, project number PN-II-ID-PCE-2011-3-0363.

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Europhysics Conference Abstract Volume 38 E ISBN n° 2-914771-89-4

Armin Zach, Axel Friedenauer, Robert Herda

TOPTICA Photonics AG, Graefelfing, Germany We present a passively CEO phase-stable femtosecond laser source providing multiple phase coherent outputs for OPCPA applications. Via difference frequency generation between the dispersive and the soliton part of an all-fiber generated super-continuum a broadband spectrum centered at 1560nm is obtained. The resulting CEO phase-stable signal enables generating multiple phase stable outputs.

TuB-T2-O-06

Picosecond fiber generator using a self-phase modulation and alternating spectral filtering

Kęstutis Regelskis, Julijanas Želudevičius, Gediminas Račiukaitis

Department of Laser Technology, Center for Physical Sciences & Technology, Vilnius, Lithuania We present a novel scheme of a picosecond fiber generator based on an alternating-double spectral filtering of the pulses amplified and spectrally broadened due to self-phase modulation in a fiber. Pulses with the duration of 2.27 ps were generated experimentally.

TuB-T2-O-07

Gain-switched laser diode seeded Ybdoped 73 dB low-noise fiber amplifier delivering 11 picosecond pulses with more than 0.5 MW peak power

<u>Manuel Ryser</u>¹, Sönke Pilz², Burn Andreas², Valerio Romano^{1, 2}

¹ Institute of Applied Physics, University of Bern, Sidlerstrasse 5, Bern, Switzerland

² Bern University of Applied Sciences, ALPS, Pestalozzistrasse 20, Burgdorf, Switzerland We demonstrated low-noise 73dB all-fiber amplification of 11ps pulses at 1064nm from a gain-switched laserdiode. With a novel time-domain method we determined the signal to noise ratio and the optimal working point of the amplifier. The amplifier achieved >5.6µJ pulse energy and >0.5MW pulse peak power.

Lunch

Lunch Break - 12:45 - 13:45

Aula des Jeunes-Rives

Prize for Research in Laser Science and Applications - Ceremony and Lecture - 13:45 - 14:45 The first Prize for Research in Laser Science and Applications is awarded to Thomas Udem, research associate at Max-Planck-Institut für Quantenoptik, Garching, Germany for "significant contributions to the development of optical frequency combs and their extension into the vacuum-ultra-violet region, as well as the realization of applications in astronomy, metrology and ultra-precise fast sensitive spectroscopy".

Poster Session RE 42 / RE 46

Poster Session 1 with Coffee Break 14:45 - 16:15

Solid-State Lasers / Fibre and Waveguide Devices A coffee break will take place at the same time (in the cafeteria).

TuP-T2-P-01

12:15

12:30

813-nm narrow linewidth light source for Sr optical lattice clock based on Tm-doped fluoride fiber amplifier

Yu-ichi Takeuchi¹, Eiji Kajikawa¹, Kenta Kohno¹, Ken'ichi Nakagawa¹, Mitsuru Musha^{1, 2}

¹ Institute for Laser Science, University of Electro-Communications, Tokyo, Japan

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We have developed the stable and high power fiber MOPA system at 813 nm for the Sr optical lattice clock. By using the Tm-doped fluoride fiber amplifier, Maximum output power of 1.6 W is obtained whose linewidth is less 200 kHz.

TuP-T2-P-02

Laser Emission in Diode-Pumped Nd:YAG Cladding Waveguides Fabricated by Direct Writing with a Helical Movement Technique <u>Nicolaie Pavel</u>¹, Gabriela Salamu¹, Florin Jipa², Marian Zamfirescu², Flavius Voicu¹, Traian Dascalu¹

¹ Laboratory of Solid-State Quantum Electronics, National Institute for Laser, Plasma and Radiation Physics, Bucharest, Romania

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Cladding waveguides were inscribed in Nd:YAG ceramic by a novel technique in which the laser medium is moved on a helical trajectory along its axis and parallel to the writing direction. Efficient laser emission at 1.06 μ m and 1.3 μ m is obtained under

quasi-continuous-wave pumping with a fiber-coupled diode laser.

TuP-T2-P-03

Synchronization of Er- and Tm-doped fiber mode-locked lasers by a common graphene saturable absorber

Jan Tarka¹, J. Sotor¹, Grzegorz Sobon¹, J. Bogusławski¹, K. Krzempek¹, I. Pasternak², A. Krajewska^{2, 3}, W. Strupinski², K.M. Abramski¹ ¹ Laser & Fiber Electronics Group, Wroclaw University of Technology, Wybrzeze Wyspianskiego 27, 50-370 Wroclaw, Poland, Wroclaw, Poland

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We report synchrous ultra-short pulse generation in 1.5 μ m and 2 μ m spectral ranges using common graphene based saturable absorber. The 915 fs and 1.57 ps soliton pulses were produced in Er-doped and Tm-doped fiber lasers, respectively. Synchronization holding range of reported system were also investigate.

TuP-T2-P-04

High-power actively mode-locked Tm3+doped silica fiber laser

Christian Kneis¹, Antoine Berrou¹, Inka Manek-Hönninger², Marc Eichhorn¹, Christelle Kieleck¹ ¹ French-German Research Institute of Saint-Louis, ISL, 5 rue du Général Cassagnou, 68301 Saint Louis, FR, Saint Louis, France

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 33405 Talence, FR, Talence, France

A diode-pumped actively mode-locked Tm³⁺doped double-clad silica fiber laser providing up to 30 W of average output power and 300 ps pulse width in mode-locked operation is reported. The fiber laser is harmonically mode-locked at a repetition rate of 66 MHz and produces a pulse energy of 454 nJ.

TuP-T2-P-05

Graphene Q-switched Yb:Phosphate Glass Channel Waveguide Laser

Amol Choudhary¹, Shonali Dhingra², Brian D'Urso², Pradeesh Kannan¹, David Shepherd¹ ¹ Optoelectronics Research Centre, University of Southampton, Southampton, United Kingdom

Laser Emission from Diode-Pumped Nd:YAG Cladding Waveguides Fabricated by Direct Writing with a Helical Movement Technique

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Due to their compactness and the possibility to deliver output performances similar to those of the bulk material, with even lower threshold, the waveguide lasers are good candidates in optoelectronics for realization of different photonic integrated circuits. Various techniques can be used to fabricate a laser waveguide [1]. The optical writing, which relies on changes of the refractive index induced by a femtosecond (fs)-laser beam, is now recognized as a powerful tool for obtaining waveguides in various transparent optical materials. Many works have reported inscribing of two-wall type waveguides, from which laser emission was obtained using in principal the pump with Ti:sapphire lasers [2]. A step forward toward obtaining of a compact waveguide laser (which has to include also the pump source, in principle a diode laser) was the fabrication of a cladding waveguide by the translation technique [3]. In this work we report realization of circular waveguides in Nd:YAG ceramic by direct writing with a fs-laser beam, using the movement of the laser medium on a helical trajectory [4, 5]. Efficient emission at 1.06 μ m and 1.3 μ m was obtained under the pump with a fiber-coupled diode laser.

The classical writing method [3] is shown in Fig. 1a. With this scheme many tracks are inscribed on the waveguide contour using step-by-step translation of the medium. In the new inscribing method (presented in Fig. 1b), the Nd:YAG is 90° rotated on the motorized stage; the medium is moved on a helical trajectory and, furthermore, the helix axis (i.e. the translation direction) and the fs-laser beam are parallel. In this work we have realized circular waveguides by both techniques. With the classical method an inscribed wall is not uniform, because a space of unmodified material is left between any consecutive tracks (Fig. 1c); these regions with unchanged refractive index increase the waveguide propagation losses. On the other hand, helical movement of Nd:YAG enabled realization of circular waveguides with smooth and well defined walls, as shown in Fig. 1d.



Fig. 1 Inscribing waveguides by (a) step-by-step translation and by (b) helical movement.
Waveguides with $\phi = 100 \,\mu\text{m}$ made by (c) translation and following (d) a helical motion.Fig. 2 Laser emission at 1.06 μm .
OCM: out-coupling mirror; T: transmission.

Experiments concluded that the helical motion provides waveguides with lower propagation losses compared to those of similar structures realized by classical translation of the medium. Laser emission was obtained under the pump at 807 nm with a fiber-coupled diode that was operated in quasi-continuous-wave (quasi-cw) regime. A short plane-plane resonator was used. For example, a 100- μ m diameter waveguide inscribed by translation in a 5-mm thick, 1.1-at.% Nd:YAG ceramic (CW-SST, Fig. 1c) yielded pulses at 1.06 μ m with energy E_p= 2.15 mJ (for E_{pump}= 13.1 mJ) at slope η_s = 0.20 (Fig. 2). The waveguide realized by helical movement (CW-HM, Fig. 1d) increased E_p at 3.2 mJ and improved η_s at 0.31. Similar behavior was obtained for the emission at 1.3 μ m: E_p reached 0.8 mJ for CW-SST and it was raised to 1.2 mJ by the CW-HM waveguide. Cw operation was also achieved. This is the first time when cladding waveguides are inscribed by helical movement of the medium, and this approach could enable realization of efficient integrated waveguides lasers pumped by diode lasers.

Work financed by project PN-II-ID-PCE-2011-3-0363 of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI.

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5th International Student Conference on Photonics



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Laser Emission from Diode-Pumped Nd:YAG Waveguide Lasers Realized by Femtosecond-Writing Technique

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Femtosecond (fs) laser pulses are becoming an important tool for three-dimensional modifications in various materials. The pulses interact nonlinearly with the material [1], thus a variation of the refractive index appears in the irradiated region [2]. Waveguiding is possible in the volume confined between the written tracks (double-wall or more complex structures) [3].

In this work we report on realization of circular cladding waveguides in Nd:YAG ceramic media by direct femtosecond-laser writing with a helical translation technique. Efficient laser emission at 1.06 μ m and 1.3 μ m is obtained under the pump at 808 nm with a fiber-coupled diode laser. The laser medium was a 5.0-mm thick, 1.1-at. % Nd:YAG ceramic (Baikowski Co. Ltd., Japan). For inscribing we used a chirped pulsed amplified system (Clark CPA-2101) that delivered laser pulses at 775 nm with duration of 200 fs, at 2-kHz repetition rate and energy up to 0.6 mJ. The laser crystal was moved along a helical trajectory during the writing process [4], thus eliminating the regions with unchanged refractive index as obtained in the classical step-by-step technique [5]. Laser pulses with 3.4-mJ energy at 1.06 μ m and 1.2 mJ at 1.3 μ m under the pump with 13.1 mJ at 807 nm are obtained from a circular waveguide of 100- μ m diameter. The helical movement of the laser medium during fs-laser writing allows realization of efficient integrated lasers consisting of cladding waveguides pumped by diode lasers.

Acknowledgments: This work was financed by a grant of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI, project number PN-II-ID-PCE-2011-3-0363.

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Efficient Laser Emission under 880-nm Diode-Laser Pumping of Cladding Waveguides Inscribed in Nd:YVO₄ by Femtosecond-Laser Writing Technique

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Abstract: Efficient 1.06- μ m and 1.34- μ m laser emission from cladding waveguides inscribed by femtosecond-laser writing technique in Nd:YVO₄ has been obtained using diode laser pumping at 880 nm, directly into the ${}^{4}F_{3/2}$ emitting level of Nd:YVO₄.

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OCIS codes: (140.0140) Lasers and laser optics; (140.3530) Lasers, neodymium; (230.7380) Waveguides, channelled.

Compact laser systems of interest for miniature, integrated optical devices can be realized using a waveguide configuration [1]. Such geometry has the advantages of low threshold of emission and of good overlap between the pump beam and the laser beam. Recently, the inscribing with a femtosecond (fs)-laser beam [2] has been demonstrated to be a powerful tool for realizing waveguide lasers in many crystalline laser media [3]. Among these waveguides, a cladding waveguide, for the first time demonstrated in Nd:Y₃Al₅O₁₂ (Nd:YAG) [4], consists of a large number of tracks (with modified refraction index) that surround an unchanged region of the laser material (the core). Such a structure can be made in different shapes and sizes that can fit the dimensions of an array or of a fiber-coupled diode laser [4, 5]. Recently, using the pump with fiber-coupled diode laser we have demonstrated laser emission from cladding waveguides realized in Nd:YAG single-crystal and ceramic media [6, 7].

Besides Nd:YAG, Nd-vanadates show attractive spectroscopic features (like high absorption and emission cross sections) and good thermal properties that recommend these media for miniature lasers. To date, cladding waveguides were inscribed by fs-laser beam direct writing in Nd:YVO₄ [8] and Nd:GdVO₄ [9], and laser emission at 1.06 μ m was reported using the pump at 808 nm with Ti:sapphire laser. In this work we report efficient laser emission at 1.06 μ m and 1.34 μ m from circular cladding waveguides inscribed in Nd:YVO₄. The pump was made with a fiber-coupled diode laser at 808 nm, into the highly-absorbing ⁴F_{5/2} level, but also at 880 nm, directly into the ⁴F_{3/2} emitting level. The reduction of the quantum defect between the pump and the laser wavelength [10, 11] enables the increase of the waveguides laser performances for the pump at 880 nm in comparison with the pump at 808 nm; to our best knowledge this is the first demonstration of such laser systems. Laser pulses at 1.06 μ m with 3.8-mJ energy (absorbed pump pulse energy of 10.4 mJ at 880 nm) at slope efficiency (η_{sa}) of 0.38, and continuous-wave (cw) output power of 1.5 W for 5.5-W absorbed power at 880 nm (with slope $\eta_{sa}= 0.28$) were obtained from a circular waveguide of 100- μ m diameter that was inscribed in a 5-mm long, 0.7-at.% Nd:YVO₄ crystal.

The experimental set-up that was used to inscribe tracks in Nd:YVO₄ was similar to that described in our previous works [6, 7]. The fs laser was a Clark CPA-2101 system, yielding pulses at 775 nm with energy up to 1 mJ, duration of 200 fs and 2-kHz repetition rate. In the experiments we used two crystals, a 5-mm long, 0.7-at.% Nd:YVO₄ and a 8-mm long, 0.5-at.% Nd:YVO₄. The energy of the fs-laser beam was adjusted by a combination of half-wave plate, a polarizer and a neutral filter. Then, a 20× microscope objective with a numerical aperture NA= 0.40 was used to focus the fs-laser beam into each crystal. The tracks were positioned ~5 μ m apart each other, and were inscribed at 50- μ m/s speed of the translation stage with energy of the fs-laser pulses below 0.3 μ J.

Circular cladding waveguides with 100- μ m diameter were realized in the Nd:YVO₄ crystals; these will be denoted by CWG-1 for the 0.7-at.% Nd:YVO₄ crystal and by CWG-2 for the 0.5-at.% Nd:YVO₄ crystal. Also, a square (80 μ m × 80 μ m) cladding waveguide (SWG) was written in the 0.5-at.% Nd:YVO₄ medium. All waveguides were centred at 500- μ m depth below the Nd:YVO₄ side that faced the focussing objective. Microscope images (in reflexion mode) of waveguides CWG-1 and SWG are presented in Fig. 1a and 1b, respectively. Furthermore, typical images (that were recorded with a Spiricon camera, model SP620U) of the waveguides during laser operation are shown in Fig. 1c for waveguide CWG-1 and in Fig. 1d for waveguide SWG.



Fig. 1. Microscope photos of **a**) a circular waveguide (CWG-1) with diameter ϕ = 100 µm inscribed in a 5-mm long, 0.7-at.% Nd:YVO₄ crystal and **b**) a square (80 µm × 80 µm) waveguide (SWG) written in a 8-mm long, 0.5-at.% Nd:YVO₄. Images of the waveguides during laser operation are shown for waveguides **c**) CWG-1 and **d**) SWG.

A polarized HeNe laser beam was coupled (with efficiency evaluated to unity) into each waveguide in order to evaluate the propagation losses. After measuring the power of the transmitted light and extracting the Fresnel losses, the experiments concluded that the propagation losses at 632.8 nm (in TM mode) were 1.5 dB/cm for waveguide CWG-1, 2.4 dB/cm for waveguide CWG-2 and a little higher, nearly 3.4 dB/cm for waveguide SWG. Increased losses were observed for TE polarization of the HeNe laser beam, between 5.5 to 6.0 dB/cm for the circular waveguides and 6.3 dB/cm for the SWG waveguide.

For the laser emission experiments we used fiber-coupled diode lasers (LIMO Co., Germany) with emission at 807 nm and 880 nm (λ_p); the diodes were operated in quasi-continuous-wave (quasi-cw) mode (1-ms pump pulse duration at few-Hz repetition rate), as well as in cw regime. Each fiber end (of 100-µm diameter and NA= 0.22) was imaged into a Nd:YVO₄ crystal using a collimating lens of 50-mm focal length and a focusing lens of 30-mm focal length. The optical resonator was made between a plane high-reflectivity mirror, which was coated HR (reflectivity, R> 0.998) at the laser wavelength of 1.06 µm or 1.43 µm (λ_{em}) and with high transmission, HT (transmission, T> 0.98) at λ_p , and plane output coupling mirrors (OCM) of various T at λ_{em} (1.06 µm or 1.34 µm). The resonator mirrors were positioned close to the uncoated Nd:YVO₄ crystal, which was placed on a copper plate.



Fig. 2. Comparison of laser emission characteristics at 1.06 μm obtained from waveguide CWG-1 (5-mm long, 0.7-at.% Nd:YVO₄) under the pump with diode lasers at 880 nm and 808 nm (OCM with T= 0.05): **a**) quasi-cw regime and **b**) cw pumping.

Figure 2a presents the laser pulse energy at 1.06 μ m yielded by the circular cladding waveguide CWG-1. For the pump at 808 nm, the pulse energy (E_p) reached 3.3 mJ, with 85% of the pump pulse energy (E_{pump}= 12.8 mJ) being absorbed in the waveguide; the slope efficiency was η_{sa} = 0.32 (OCM with T= 0.05). On the other hand, the change of λ_p from 808 nm to 880 nm improved the slope efficiency to η_{sa} = 0.38 (for the same OCM with T= 0.05). The waveguide delivered pulses with E_p= 3.8 mJ at 1.06 μ m for the pump with pulses of energy E_{pump}= 17.5 mJ at 880 nm; the absorption efficiency at 880 nm was $\eta_a \sim 0.60$.

Improvements of the laser emission performances were observed also for the pump at 880 nm in cw regime. As shown in Fig. 2b, the CWG-1 waveguide outputted 0.9 W for an absorbed pump power at 808 nm of P_{abs} = 5.5 W. The slope efficiency was η_{sa} = 0.20; signs of output power saturation were observed for P_{abs} in excess of ~4.4 W. The pump at 880 nm increased the output power at 1.5 W (for P_{abs} = 5.5 W) and improved the slope efficiency at

 η_{sa} = 0.28. No sign of power saturation were visible for this pump level, most probably due to the reduced thermal effects induced under the pump at 880 nm in comparison with the pump at 808 nm [10, 11]. Indeed, mapping of the temperature was performed, proving lower thermal effects induced in each Nd:YVO₄ crystal by the pump at 880 nm in comparison with the pump at 808 nm.



Fig. 3. The highest laser performances at 1.06 μ m (OCM with T= 0.05 at 1.06 μ m) and 1.34 μ m (OCM with T= 0.04 at 1.34 μ m) yielded by the waveguides investigated in this work under quasi-cw pump with diode lasers at 880 nm.

The best laser performances obtained under the pump at 880 nm are summarized in Fig. 3. For the emission at 1.06 μ m, laser pulses with E_p = 3.5 mJ were obtained from waveguide CWG-2 and the square SWG waveguide delivered pulses with E_p = 2.0 mJ. In the case of emission at λ_{em} = 1.34 μ m, laser pulses with E_p = 1.8 mJ at overall optical-to-optical efficiency (with respect to the absorbed pump pulse energy) of η_{oa} = 0.17 and slope efficiency η_{sa} = 0.23 were measured from the circular cladding waveguide CWG-2.

In conclusion, we report on realization of cladding waveguides in Nd:YVO₄ by direct writing technique with a fs-laser beam. Laser emission at 1.06 μ m and 1.34 μ m is obtained under the pump with diode lasers at 808 nm (into the ${}^{4}F_{5/2}$ level) and also, for the first time, using the pump at 880 nm directly into the ${}^{4}F_{3/2}$ emitting level. Systematic improvements of the laser parameters are obtained (with respect to the absorbed pump parameters) for the pump at 880 nm in comparison with the pump at 808 nm. Further works aim realization of such waveguides with improved laser performances at 880 nm with respect to the characteristics of the incident pump beam. Thus, the pump into the emitting level of Nd³⁺ shows good potential for realizing waveguide lasers with efficient, high output level.

Acknowledgments. This work was financed by a grant of the Romanian National Authority for Scientific Research, CNCS - UEFISCDI, project number PN-II-ID-PCE-2011-3-0363.

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